



RIGEL MEDICAL
TESTED, TRUSTED... WORLDWIDE.

62353+

USER MANUAL



Rigel Medical 24 Month Warranty Statement

Rigel Medical provides a standard 12-month manufacturer's warranty against breakdown during normal use. This warranty can be upgraded to a 24-month warranty (terms and conditions apply*). Problems caused through misuse, damage, fair wear & tear, consumables and accessories are excluded from standard warranty. Such components found to be being used in excess of their manufacturer's operating recommendations are also excluded. Shipping to an authorised service centre is the responsibility of the sender.

*Terms and Conditions of 24 Month Warranty

The Rigel product must be registered with Rigel Medical within 30 days of purchase to be eligible for the extended 24-month warranty. Instruments must be returned to an authorised service centre complete with proof of purchase within 13 months of purchase for calibration at the current rate. Any items returned for calibration outside of the 13-month period stated above may not be eligible for the second 12-month section of warranty. The second 12-month section of the warranty begins at the expiry of the initial 12-month period, not when the unit is calibrated.

Details correct at time of going to print. The manufacturer retains the right to make amendments to the above terms and conditions without prior notice.

Calibration Statement

The Rigel 62353+ Electrical Safety Analyser is fully calibrated and found to be within the specified performance and accuracy at the time of production. The Seaward Group provides its products through a variety of channels; therefore, it may be possible that the calibration date on the provided certificate may not represent the actual date of first use.

Experience has indicated that the calibration of this instrument is not effected by storage prior to receipt by the user. We therefore recommend that the recalibration period be based on a 12-month interval from the first date the unit is placed into service.

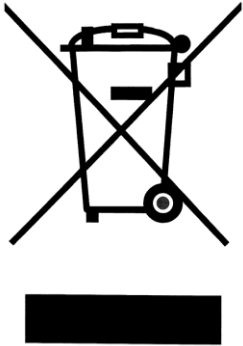
Date received into service; / / .

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Due to a policy of continuous development the SEAWARD GROUP reserves the right to alter the equipment specification and description outlined in this publication without prior notice and no part of this publication shall be deemed to be part of any contract for the equipment unless specifically referred to as an inclusion within such contract.

Disposal of old product



The Rigel 62353+ has been designed and manufactured with high quality materials and components, which can be recycled and reused.

Please familiarise yourself with the appropriate local separate collection system for electrical and electronic products or contact your local supplier for further information.

Please dispose of this product according to local regulations. Do not dispose of this product along with normal waste material. By offering your old products for recycling, you will help prevent potential negative consequences for the environment and human health.

User Notes

These operating instructions are intended for the use of adequately trained personnel.

Environmental Conditions

The 62353+ has been designed to be operated for indoor use in a dry environment, at a temperature of 0 to 40 degrees C without moisture condensation, and at an operating altitude 0 – 2000m.

The 62353+ has a protection rating of IP40 and is rated for operation at pollution degree 2 according to IEC 60529.

Safety Notes

The following symbols are used in these operating instructions and on the Rigel 62353+.



Warning of electrical danger!

Indicates instructions must be followed to avoid danger to persons.



Important, follow the documentation! This symbol indicates that the operating instructions must be adhered to in order to avoid danger.



Warning, during many of the leakage tests the PROTECTIVE EARTH CONDUCTOR to the appliance under test is interrupted. For this reason additional means of protection are required in order to comply with the relevant safety standards. For EN60601-1 leakage tests, it is recommended that this additional protection is in the form of an isolation transformer, with an isolated reference ground, used to power the entire system



Do not connect any probe combination to the maximum permitted voltage of 30 V AC/DC with respect to earth potential when performing non-power tests.



Do not operate the 62353+ in an explosive gas or dust environment.



The 62353+ and all associated cables and leads must be checked for signs of damage before equipment is operated. Do not use if there are signs of damage.

It must be assumed that safe operation is no longer possible:

- if the instrument or leads show visible signs of damage or
- the instrument does not function or
- after long periods of storage under adverse environmental conditions.



To verify the correct operation of the unit, perform test functions using a known appliance or checkbox or return the unit to an approved agent for service.

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1. Introduction

The Rigel 62353 Plus is the first dedicated IEC 62353 Plus safety analyser that is able to provide automatic test sequences, onboard data storage and data entry in an ergonomic hand-held enclosure. This will allow for high flexibility in the field.

With the introduction of the IEC 62353 Plus (2007) standard for in-service and after-repair testing of medical electronic devices, the market for hand-held medical safety testers has changed. The globally recognised IEC 62353 Plus has become the accepted guideline for routine testing for many leading medical device manufacturers and offers faster and easier test methods.

Designed to address the increasing demand for smaller more comprehensive test equipment, the Rigel 62353 Plus has been designed to test to the latest standard for in-service and after repair testing of medical electronic devices, the IEC 62353 (2007).

The Rigel 62353 Plus's large internal memory facilitates the storage of test results for safety audit and traceability purposes. Comprehensive database software is available to ensure fast and easy download of test results, managing your asset database, creation of test sequences, scheduling of Preventative Product Maintenance and producing test certificates. Stored data can be transferred immediately and directly from the tester to PC-based record keeping systems at the touch of a button.

Comprehensive database software is available to ensure fast and easy download of test results, managing your asset database, creation of test sequences, scheduling of Preventative Product Maintenance and producing test certificates.

PC connection means that stored data can be transferred immediately and directly from the tester to PC-based record keeping systems at the touch of a button.

1.1. Rigel 62353 Plus includes:

- Calibration Certificate
- Carrying Case
- Earth bond test probe with clip
- Earth bond clip lead
- 2-way Patient Applied Part lead
- Detachable 2-meter mains cable

1.2. Optional Accessories

- Med-eBase PC Download software (p/n 383A910)
- RS232 download cable (p/n 331A952)
- Single Applied Part leakage lead (p/n 331A953)

1.3. Key Features

Hand-held - Using purpose designed robust enclosure, the Rigel 62353 Plus is truly hand-held, easy to hold single handed thus enabling one hand operation and navigation

Easy to use - A full graphic, monochrome LCD display (1/4 VGA minimum) in combination with an integral alpha-numeric ABCD-keyboard.

Manual and Automatic test modes - Able to perform UTS (Unique Test Sequence) and allows fully automatic, semi-automatic and fully manual testing.

Versatile - Test in Accordance with the leakage requirements of

- IEC/EN 62353 as well as;
- NFPA (USA version)
- AS/NSZ 3551 (Australian / New Zealand version)

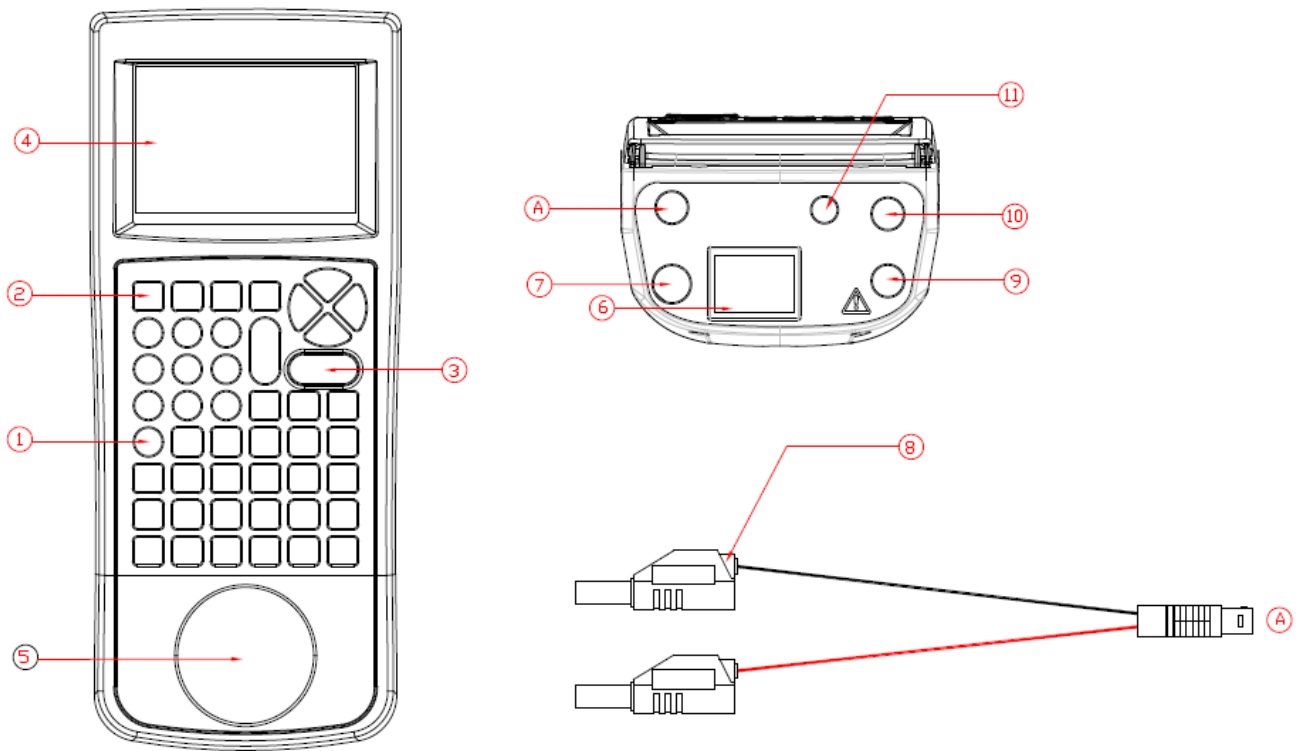
Dedicated measuring devices are available according to IEC 60601 and AAMI requirements

User definable test routines - Users have the ability to amend the default programs or create new programs by copying the preset test programs. Each program will have a unique Identifier.

Multiple Applied Part function - This feature gives the user the capability of testing up to 2 individual Applied Parts from different Modules or classes e.g., BF and CF class, or Bf ECG and Bf SPO2 module.

Internal Asset management facilities - Store up to 10,000 test records, custom test routines, visual inspections and performance tests and download to and from PC via RS232 Interface.

1.4. Interfaces





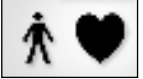

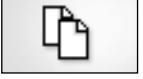



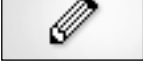

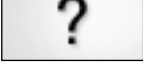
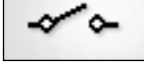



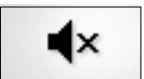

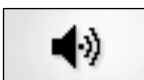



1. Alpha Numeric keyboard, Up / Down and Left / Right cursor control.
2. 4 Programmable soft keys below display
3. Larger Green and Red key
4. Full graphic Monochrome LCD, blue with white backlit, 1/4 VGA
5. EUT socket to meet local requirements
6. IEC input socket (IEC lead test)
7. Custom detachable mains cable inlet
8. 2 way Applied Part adapter box (see Appendix F for connection diagram)
9. 4mm Earth bond probe socket (Black)
10. 4 mm Earth bond Auxiliary socket (Green)
11. RS232 connection

1.5. Unique use of ICONS


The Rigel 62353 plus features a hi resolution graphic back lit display which not only provides highly visible and easy to follow menu structures but also allows the user to operate the tester using intuitive icons to speed up their test routines.

Below are of some of the icons used in the Rigel 62353 plus:

	Escape		Print
	Add		Less
	Applied Parts		Repeat
	Copy		Save
	Delete		Search
	Edit		Settings
	Help		Single Fault
	Menu - List		Shift
	Home		Mute
	New		Sound
	OK - PASS		

2. Setting-up your tester

The Rigel 62353 Plus is designed to allow the user to customise the device to allow default setting in order to speed up the testing such as, default lists of manufacturers, model numbers, user test protocols, automatic printing following test, fault menu's and so on.

All custom facilities can be found under the SETUP menu. Simply press the  [F4] from the home screen and select Setup from the menu.

Note: The underlined character acts as a short key to allow swift navigation through the menu structure.

Available options

<u>T</u> est Sequences Reference source not found.)	Modify or create test sequences (see Error!)
<u>A</u> sset Trace Variables Reference source not found.)	Generate default list of variables (see Error!)
<u>S</u> ystems Config	Configure default test options (see 0)
<u>C</u> hange User	Setup users and preferences (see 0)
<u>R</u> estore Factory Settings	Defaults the tester to factory settings (see 0)
<u>A</u> bout	Identifies the equipment's serial number, firmware and hardware revisions. (see Error!) Reference source not found.)

2.1. Test Sequences

The Rigel 62353 Plus can be set-up to create new test sequences to meet local requirements or to modify existing test sequences to meet personal preference.

The preset Test Sequences are according to the applicable medical standard. Preset test sequences cannot be changed by the user, however alterations are possible by producing a copy of the default test sequence setting.



2.1.1. User definable tests

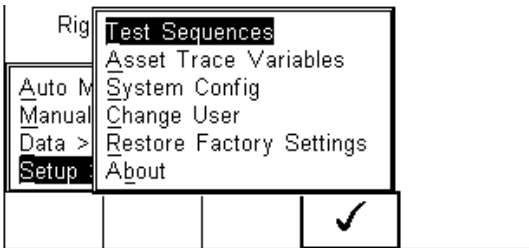
This feature gives the Rigel 62353 Plus the capability of recording user defined visual inspections, checks or tests including measurements from SPO2, ECG, NIBP, Defib, Infusion, Ventilation, Pressure etc.

The input is text only as no measurements are performed by the Rigel 62353 Plus during these tests. The user can enter questions or instructions followed by either a PASS/FAIL result or alpha numeric input. Preset engineering units e.g., %, Joules, mmHg, PSI, CmH₂O etc are available.

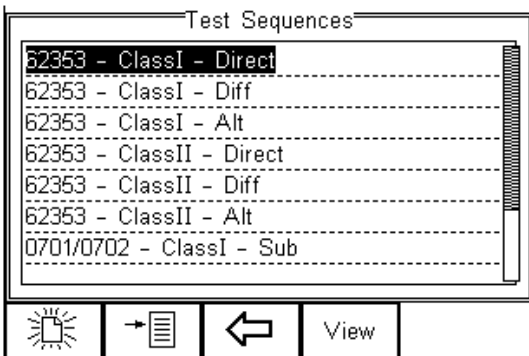
2.1.2. View, Delete or Copy an existing Test Routine.

Preset test sequences cannot be deleted or changed by the user however, alterations are possible by producing a copy of the default test sequence.


To enter the Test Sequences menu, click on , followed by Setup. Select the Test Sequences from the list and press  (F4).

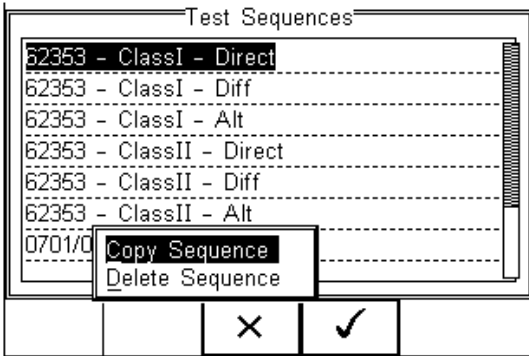



The following overview is provided and shows the list of default and customised test sequences available. Copied Test Sequences will appear in the list with an *pre-fix.



From this menu, the user is able to View a test sequence by pressing the View button (F4). Default test settings cannot be altered at any stage.

To Copy or Delete an existing or default test sequence, use the Up & Down arrow keys to highlight the test sequence and press the  button (F2).



Use the Up & Down Arrow keys to select the required action and press the  (F4) to confirm. Press Escape (F3) to cancel and return to previous screen.


Copied Test Sequences will appear in the list with an *pre-fix. All Copied test Sequences can be edited. See 3.1.3 for more on editing test sequences.

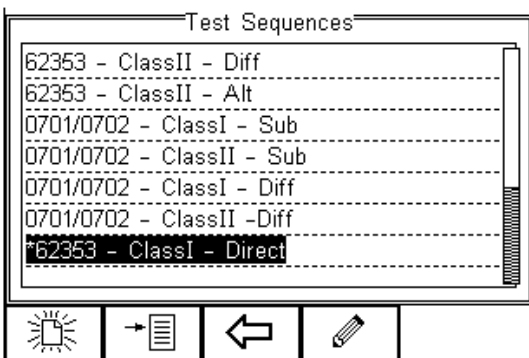
Delete Sequence will remove the highlighted test sequence from the memory of the Rigel 62353 Plus.

Note: Default Test Sequences cannot be Deleted.

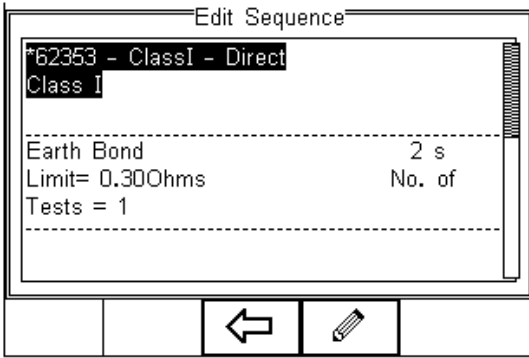
2.1.3. Modifying (Edit) Existing Test Sequences

Preset test sequences cannot be modified by the user, however alterations are possible by producing a copy of the default test setting (see 0).

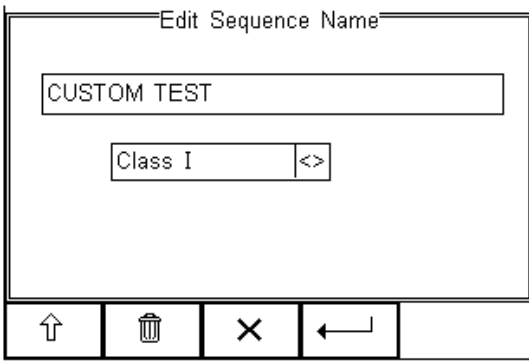
Non-default Test Sequences can be modified from the Test Sequences menu. When non-default Test Sequences are highlighted, the  (F4) will appear in the menu screen.




Pressing the  button (F4) will open the Test Sequence for Editing as shown below;




To change the Name and or Class of the Test Sequence, press the  Button (F4) and enter the Name and or Class required.

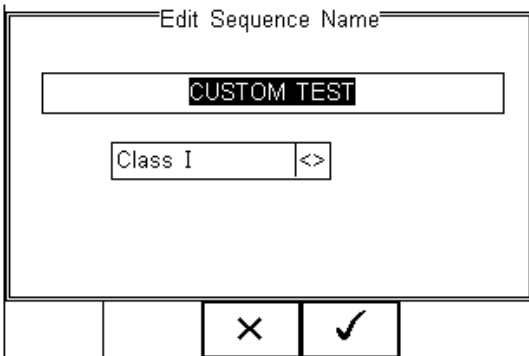


To change to upper or lower case or use language specific characters, press the  button (F1) and select the required entry.

To Delete a character, press the  button (F2)


To return to the previous menu without changes, press the  button (F3)


To confirm the entry, press the  button (F4)




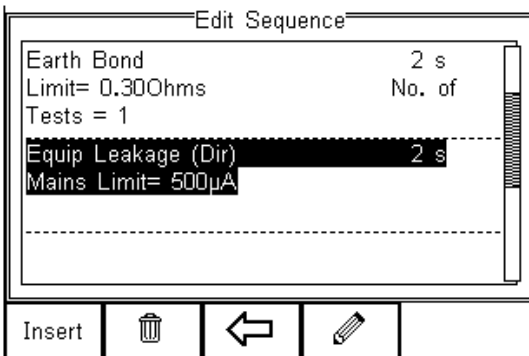
Confirm the changes with the  button (F3) or cancel using the  button (F4).

To Insert a new test, highlight the test using the Up & Down arrow keys and press the Insert button (F1)


To Delete an individual test, highlight the test using the Up & Down arrow keys and press the  button (F2)

To go back to the previous menu, highlight the test using the Up & Down arrow keys and press the  button (F3)

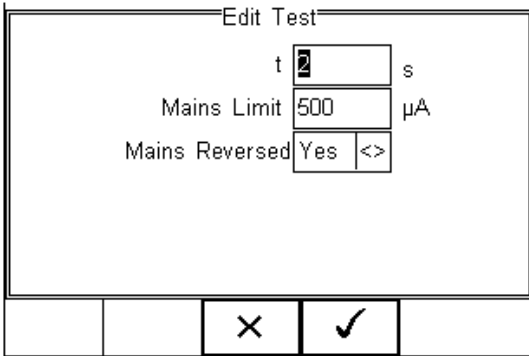
To modify an individual test, highlight the test using the Up & Down arrow keys and press the  Button (F4)




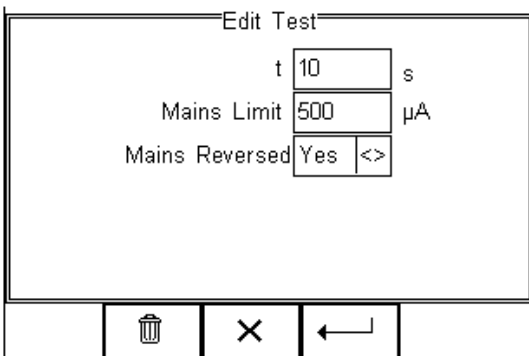
2.1.4 Edit individual Test



Press the  button (F4) as shown above. The sub menu will allow you to alter the settings for; Test duration, Mains Limit, Single Fault Limit, Neutral Open*, Earth Open*, Mains Reversal*.


Note: Default test sequences have the appropriate Single Fault Conditions set to meet the Standard Requirements. For specific use, Single Fault Conditions could be de-activated by selecting the drop-down box using the up and down keys and highlight the drop-down box. Change the content using the left and right keys.



Highlight the required field using the up and down keys. To change the content either use the left and right keys or use the keypad to enter the correct data. To Delete the field content, press the  button as shown below.



When the right settings have been achieved, press the  button (F4) to save the changes or press  (F3) to return to the previous menu without changes.

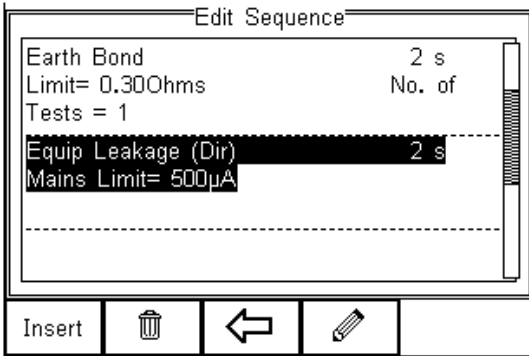
Repeat this action for every test that requires editing. Once all the requires tests are programmed, press  (F3) to exit.

2.1.5. Insert an individual safety test

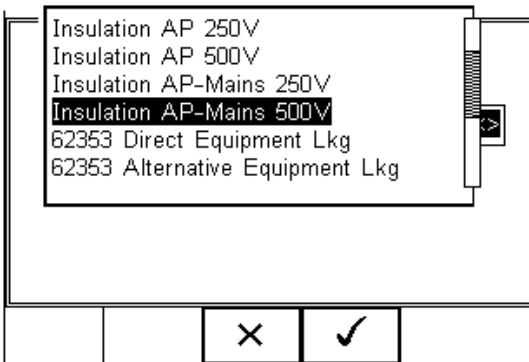
To insert an individual safety test, we use the up and down keys to highlight the position where a new test needs inserting and press the Insert button (F1) from the menu below.

Note: Tests will be inserted before the highlighted position not after.

To modify a test sequence, please refer to 0.

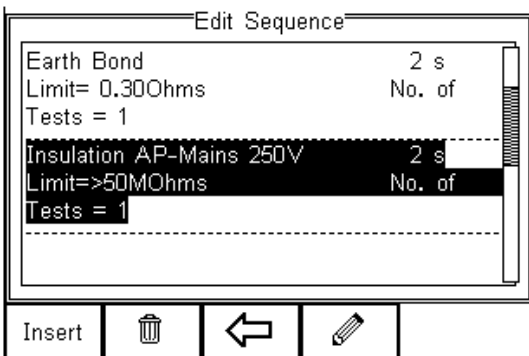


Once the Insert button (F1) has been pressed, a drop-down box will appear with all available safety and inspection tests. Activate the drop-down box using the left key and or scroll through the available tests using the up and down keys.



Once the desired test has been highlighted, confirm using the OK button (F4) and finally confirm to insert into the test Sequence. Pressing the **X** button (F3) will return to the previous screen without changes being made.

The individual test has now been inserted and can be edited as described in 0.



Further electrical safety tests can be inserted or deleted by following the steps described herein.

Proceed with non-electrical safety tests as described in the following or save the new Test Sequence by following the steps below.

2.1.6. Insert a non-electrical safety test

Non-electrical safety tests are intended to allow the user to capture additional information either prior to or after a safety test is completed. Such information could indicate the performance of the Medical Device (e.g., NIBP reading, Defibrillator Energy, Flow rate on Infusion device, SPO2 reading etc).

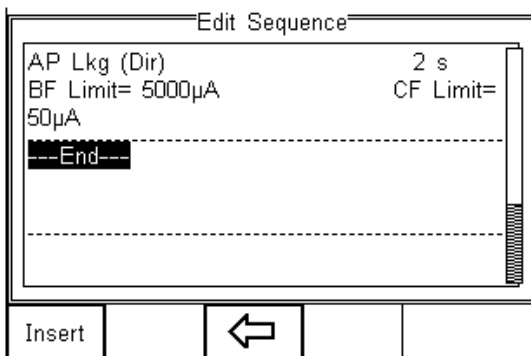
This feature can also be used to instruct the user to inspect certain criteria (e.g., Labels, software version, certain damage, or upgrades) prior to a safety test as part of the Visual Inspection. To create customised visual inspections, use the insert Custom Test function using the instructions below and set the engineering units to blank.

Note: Create a unique range of visual tests or instructions by creating a new test sequence (see O) and select Custom Test as the nature of the test. This allows the user to insert default customised visual checks or performance tests (e.g., when testing NIBP monitors, Defibrillators etc)

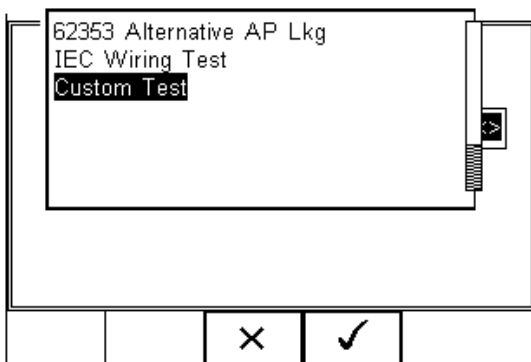
Note: The maximum number of characters in the test description or instruction is 255.


To insert a non-electrical safety test, highlight the place where a new test needs inserting using the up and down keys and press the Insert button (F1) from the menu below.

Note: Tests will be inserted before the highlighted position not after.

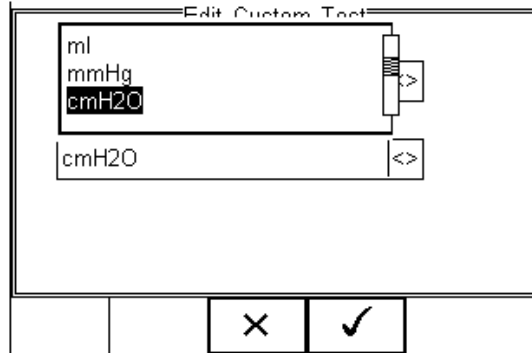
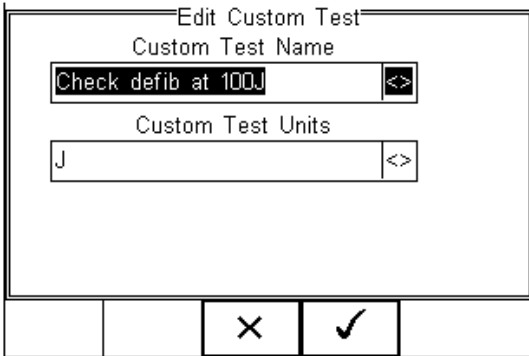


Once the Insert button (F1) has been pressed, a drop-down box will appear with all available safety tests and inspection available. Activate the drop-down box using the left key and select the Custom Test option.

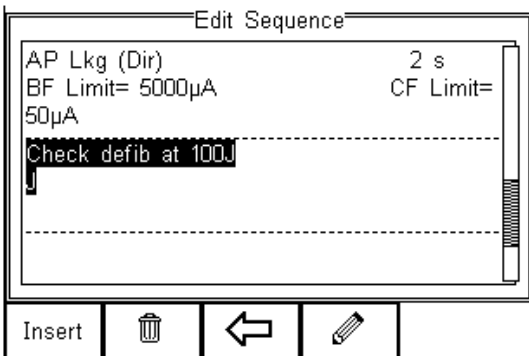


Confirm using the  button (F4). The following menu will define the nature of the non-electrical safety test (e.g., Equipment performance check at the end of a safety test).



Use the drop-down box to choose a preset instruction and engineering unit or simply type in the boxes provided. Newly entered data will be added to the drop-down box on a first come first serve basis.

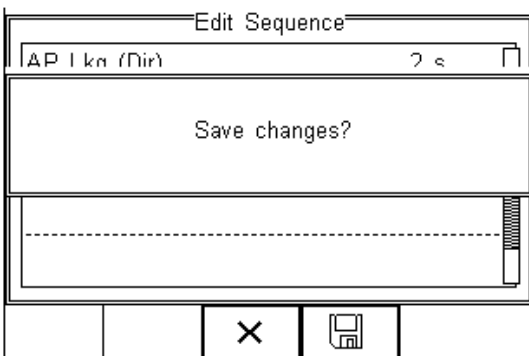


To insert the new Custom Test, press the  button (F4) or exit using the  button (F3) and return to the previous screen without changes being made.





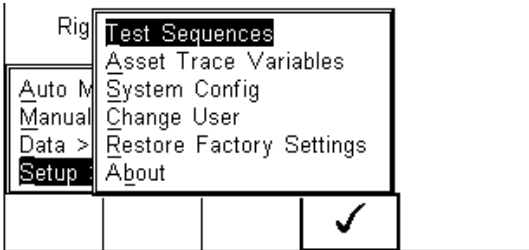
Further tests can be inserted or deleted by following the steps described herein.

Save the changes for future use by pressing the  key followed by the  button. If the Escape button (F3) is pressed, the Rigel 62353 Plus will return to the previous menu without changes being made.

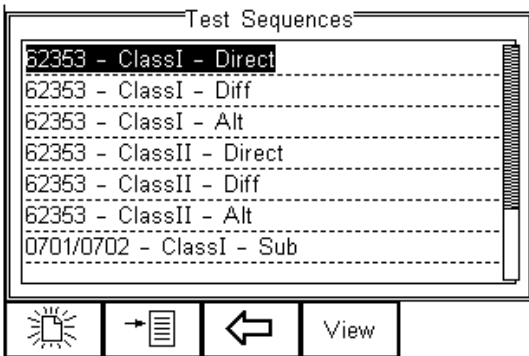



2.1.7. Create a new Test Sequence

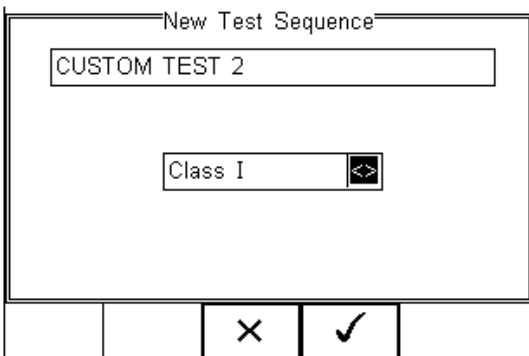
To create a new Test Sequence, enter the Test Sequences menu by clicking on , followed by Setup. Select the Test Sequences from the list and press  (F4).





The following screen displays the list of default and customised tests available. Copied Test Sequences will appear in the list with an *pre-fix.



From this menu, the user is able to create a new Test Sequence by pressing the  button (F1).



When choosing Test -None-, the Test Sequence will only be set to an Inspection. Refer to 0 for further details.

When the text box is activated and text is entered, function keys F1  and F2  appear automatically. In this instance 'CUSTOM TEST 2' has been created as Test Name, with Class I and to Test Standard IEC 62353 Plus.





Note: To change to upper or lower case or use language specific characters, press the button (F1) and select the required entry.

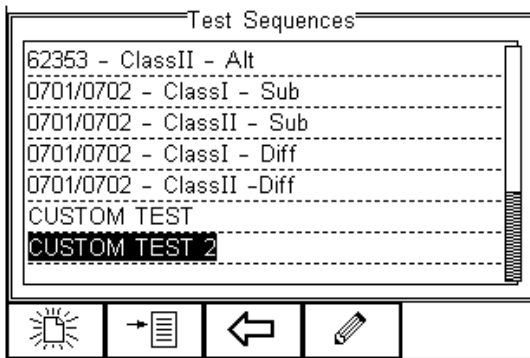
To Delete a character, press the  button (F2)

To return to the previous menu without changes, press the  button (F3)

To confirm the entry, press the  button (F4)

Next step is to save the name of the newly create Test Name, by pressing the OK button (F4). Pressing the  key (F3) would return to the Test Sequence menu without changes.

The newly created Test Name now appears in the Test Sequence menu and can be modified to include the required individual tests. Press the  button (F4) to open the sequence for editing.



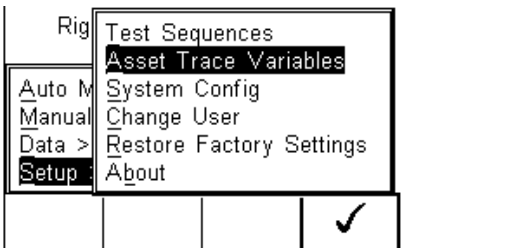
Once the Test Sequence has been opened, individual tests can be inserted by highlighting the place where a new test needs inserting using the up and down keys.

Note: Tests will be inserted before the highlighted position not after.

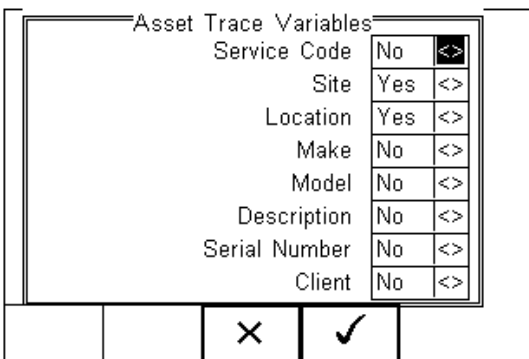
To modify a test sequence, please refer to O.

2.2. Asset Trace Variables

The Asset Trace Variables allow the user to include valuable data to the test results to enhance the traceability and to provide increased search criteria when using database software. Asset trace variables may consist of a maximum of 25 characters and can be selected prior to each electrical safety test when using the Rigel 62353 Plus in automatic mode.



The following variables can be added to the test results:



The default settings on the Rigel 62353 Plus include the Site and Location variables. Both are activated. The drop-down box is set to [Yes].

To activate or de-activate each variable, use the up and down keys to select the variable and the left and right keys to select yes or no.

Once a variable has been activated, the user is given the ability to enter Trace Variables prior to a safety test by selecting from or adding to the list of default items. Each variable entered during the automatic test will automatically be added to the list for future use.

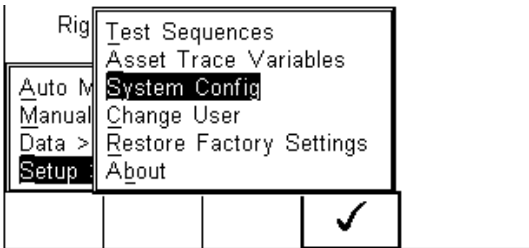
Trace Variables that are de-activated (set to NO) will not appear during the automatic tests.

Note: A maximum of 40 individual entries are available for each Trace Variable. Additional entries will overwrite on a first in first out basis.

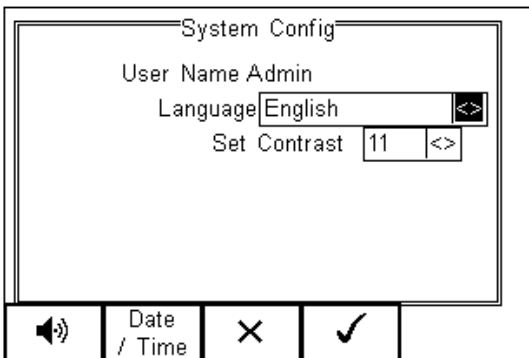
2.3. System Config

This feature can configure the default settings in the Rigel 62353 Plus such as Time / Date, Language, Beeps on key presses.

To select System Config, press the  button (F4) followed by Setup in the menu and System Config from the list as shown below;



The System Config menu is displayed below;



The System Config menu provides the following features:

- Change default language (see 0)
- Change time / date (see 0)
- Change beep on key press

2.3.1. Language

Provides the ability to change the default language in the Rigel 62353 Plus. A total of 6 languages are available;

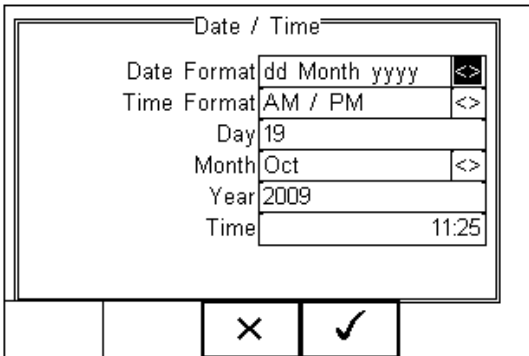
- English
- German
- French
- Spanish
- Italian
- Turkish

Use the up, down, left and right keys to select from the available languages. Additional languages can be made available, please contact our support office at +44 (0) 191 5878701.

2.3.2. Date / Time

Allows the user to set the current date / time and preferred formats.

Press the Date / Time button (F2). The following menu will be displayed;



Date Format: Use the Left & Right Keys to set the date format to dd Month yyyy or mm / dd // yyyy

Time Format Use the Left & Right Keys to set the time format to AM / PM or 24 hour

Day Enter current day

Month Use the up, down, left and right keys to select the current month

Year Enter current year

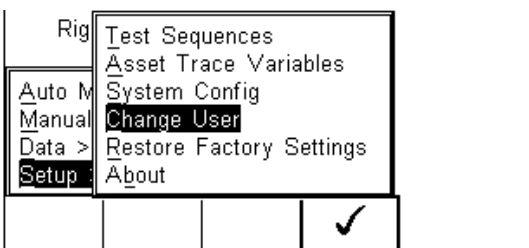
Time Enter current time. Use the ':' (F1) to separate hours from minutes to ensure the correct time is entered and saved.

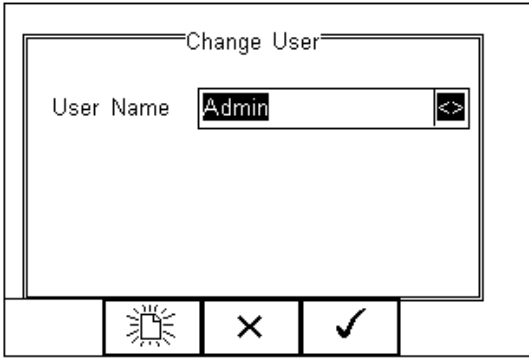
Confirm the settings by pressing the  button (F4)


Once all System Configurations have been completed, press the  button (F4). Changes are saved automatically.

2.4. Change User


This feature allows an operator to default to a different existing user or setup a new user.

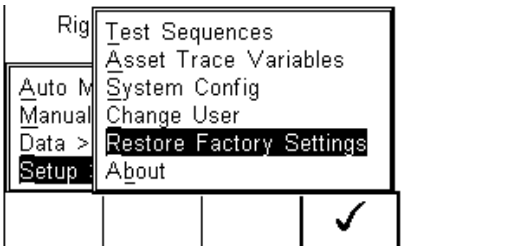





Select a different user using the drop-down menu or create a new user name by pressing the  button (F1).

2.5. Restore Factory Settings

The factory settings can be restored at any time using this function. Press  button (F4). Select Setup followed by Restore Factory Settings.



All the settings provided within the Setup menu will default to Factory Settings including All Asset Trace Variables, Test Sequences, User Admin and System Config.

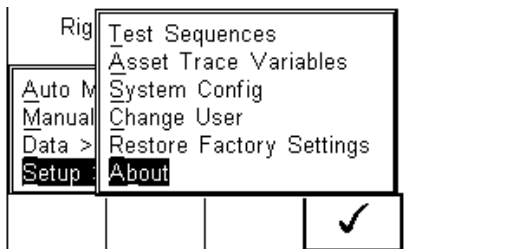
 Restore Factory Settings cannot be undone and will remove all the customised items described above.

Note: All customised settings within Setup can be cloned to a PC. We advise that this is done on a regular basis to ensure custom settings are saved for back-up. See O for further details on Cloning.

2.6. About

This screen provides details on the Rigel 62353 Plus;

- Firmware version
- Serial Number
- Technical support line



Ensure you have this information available when contacting Rigel Medical for Technical Support or Service. See chapter O for more information on Service and Calibration Procedures.

3. Automatic Mode

The Automatic mode provides the user with the ability to run a preset test sequence and store the data afterwards. The sequence can be run in either a full automatic or semi automatic mode.

In full automatic mode, the Rigel 62353 Plus will step through the non-powered tests and once the powered tests (load and leakage tests) have started, all test conditions including single fault conditions are executed automatically without the required intervention of an operator.

Note: See www.rigelmedical.com/gb/support/electrical-safety-testing/faqs/ for suggestions when testing on isolated mains supply or fixed installations.

The following procedures describe the setup and completion of an automatic test sequence. The steps are applicable to all available test sequences. As example we describe a typical automatic test to IEC 62353 Plus.

Upon power-up of the Rigel 62353 Plus (or when in the tester is in the main menu, select AUTO MODE), the following screen will appear: (the Asset Details screen)

Asset Details	
User Name	Admin
Asset ID	[]
	62353 - ClassI - Direct <>
Run Mode	Semi-Automatic <>
Test Period (months)	6

Select the right criteria for the Safety Test from the Asset Details screen;

1. Enter the Asset ID number using the keypad (see 0)
2. Use the up, down, left and right keys to select the required Test Sequence
3. Select the Run Mode (Semi or Full Automatic) using the up, down, left and right keys. (see 0)
4. Enter the required test period in months. (see 0)
5. Select the Applied Part Configuration (see 0)
6. Confirm and enter the Asset Trace Variables (see 0)

3.1 Asset ID

Each test record is stored using the Asset ID number (25-character max) and date / time of test. Multiple entries can be applied using the same Asset ID number. In this case, the memory will hold all entries and differentiate using the test date.

Note: The Asset ID field is used to store (and identify) the record in the Rigel 62353 Plus database. Additional input fields, referred to as ASSET TRACE VARIABLES are available to distinguish between identical Asset ID records, i.e., when the ASSET ID field is used to enter the Model or 4-digit fast code. The benefit of using the Rigel 62353 Plus in this way is that similar items can be easily retested using the same parameters. When an existing ASSET ID is entered in the 62353 Plus, the tester will automatically configure itself to re-perform the test without any additional settings being required. By using ASSET TRACE VARIABLES, each ASSET can be given a unique identifier in the database i.e., through the use of a serial number. A representation is provided below;

Asset Trace Variables								
Asset ID (database record)	Service code	Site	Location	Make	Model	Description	Serial Number	Client
001	PPM	Site 1	Loc 1	JBM	X3000	ECG	1234er	NHS
001	PPM	Site 1	Loc 1	JBM	X3000	ECG	5678ty	NHS
001	PPM	Site 1	Loc 1	JBM	X3000	ECG	0986gh	NHS

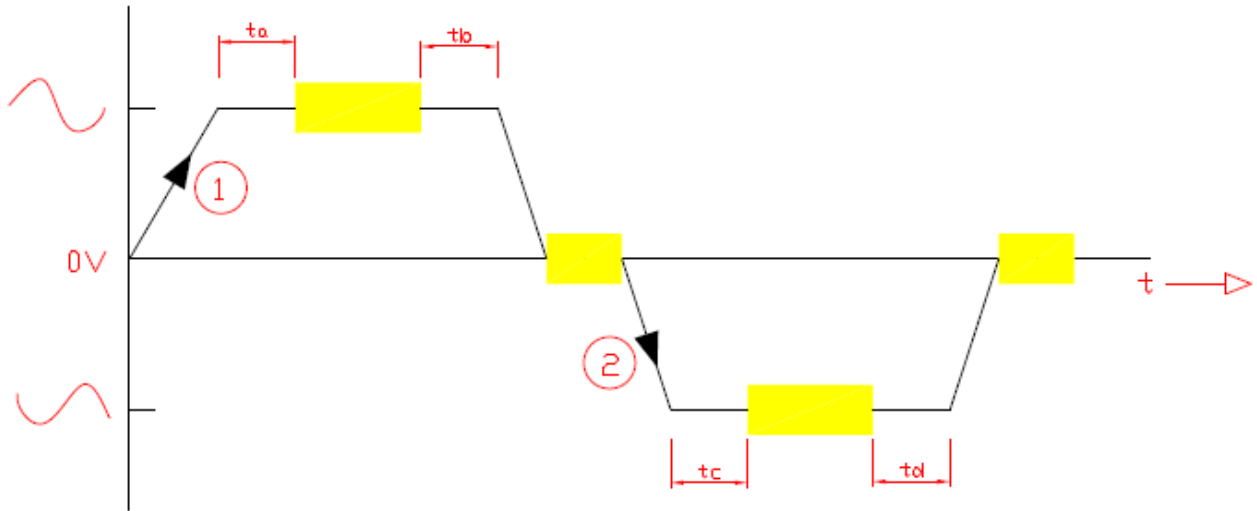
Identical ASSET RECORDS are also differentiated by TIME/DATE stamp, thus ensuring no records are overwritten.

3.2. Run Mode

For certain Medical Devices, it is important that measurements are taken when the Equipment Under Test (EUT) is fully operational.

Note: The Rigel 62353 Plus has a unique Semi Automatic Mode that allows manual control of power-up and power-down of the EUT as well as controlling the test sequence. This ensures that correct measurements are performed and provide sufficient time to power-down any device which is sensitive to power-breaks e.g. Ultrasound Equipment and PC based ME Equipment.


Below is a graph highlighting the Grouping of Single Fault Conditions () and the delays which are manually controlled by the User (t_a , t_b , t_c & t_d) and the time in which the safety analyser performs the automatic test routines.



3.3. Test Period

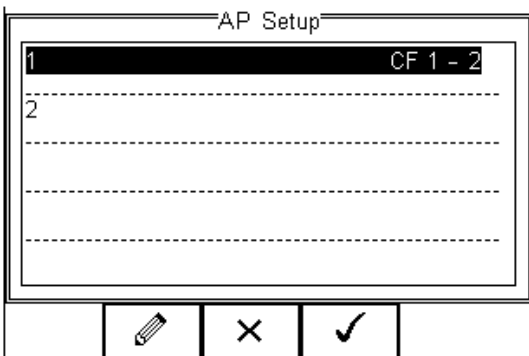
The re-test period allows the user to include the next test date on printed labels and PC downloads that make it easier to schedule future work.


3.4. Configure the Applied Parts

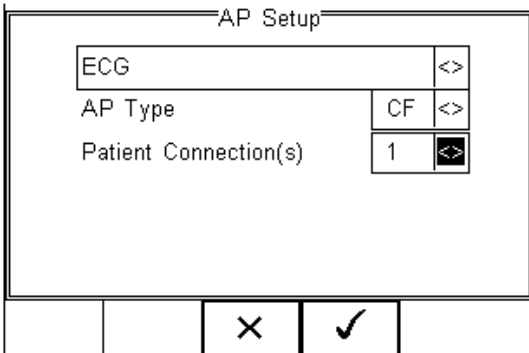
To configure the Applied Parts, press the   button (F1). Note that the Applied harness supplied with the Rigel 62353 Plus has the following configuration:



- Red = AP1
- Black = AP2

The following screen presents a default setup for: 2 x type CF (1-2)

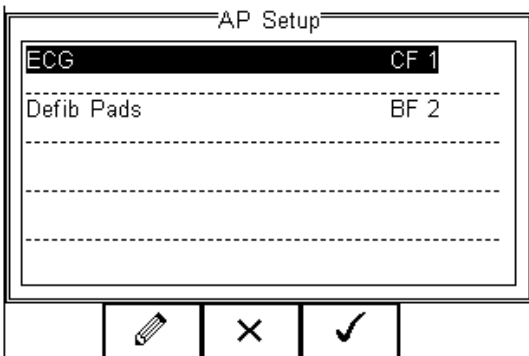




Press the  Button (F2) to edit the individual applied parts and use the drop-down boxes or free text to configure the required settings;




When the configuration has been completed, press the  button (F4). Pressing the  button (F3) would return to the previous screen and lose the settings.

Repeat the above should you require 2 separate Applied Parts to be configured as shown below.



When the configuration has been completed, press the  button (F4). Pressing the  button (F3) would return to the previous screen and lose the settings.

Returning to the Asset Details screen, the  button (F2) provides the user with the option to modify or create a new Test Sequence from this menu. This feature is identical to that of the Test Sequence feature in the Setup - Test Sequence menu. (See 3.1 for more information)

When all parameters are set, press the  button (4) to enter the Asset Trace Variables screen (when applicable).


3.5. Trace Variables

To increase the traceability of the safety test, the user can include valuable data with the test record such as Re-test period and Asset variables (see O and O for more information).

In this example, all Asset Variables are activated.

Asset Trace Variables	
Service Code	Acceptance <>
Site	Peterlee <>
Location	Ward 1 <>
Make	DG Medical <>
Model	JB5000 <>
Description	Defib <>
Serial Number	0806037371 <>
Client	North East <>

←
✓

Use the Up & Down Keys to navigate the menu and the Left & Right Keys to open the drop-down boxes [<>]. Select the required input and confirm with the  button (F4). Each variable entered during the automatic test will automatically be added to the list for future use. Trace Variables that are de-activated (set to NO in the Setup menu, section O) will not appear during the automatic tests.

Note: A maximum of 40 individual entries are available for each Trace Variable. Additional entries will overwrite on a first in first out basis.

When all information is provided, press the  button (F4) to start the safety test.

To ensure the safety of the user, non-electrical tests are done prior to the powered electrical safety tests.

Non-powered tests are deemed;

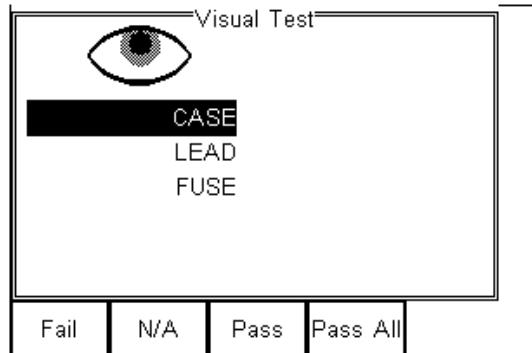
- Visual and Custom tests (if applicable),
- Earth bond test (class I)
- Insulation test (if applicable)

In this example we will perform a safety test on Class I equipment, using a preset test sequence, based on IEC 62353 Plus with added Visual Test prior to the safety test and a Custom Test following the successful safety test.

The Applied Part Configuration is set to default and the test is executed in Semi Automatic mode.

Visual Test

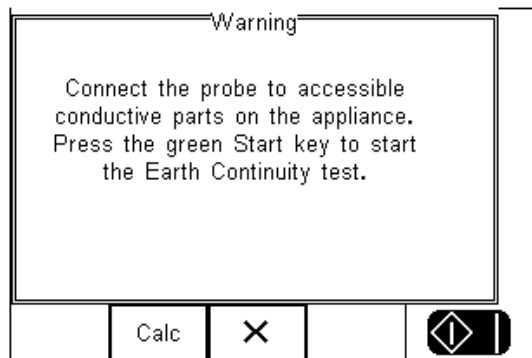
This is the first test in the test sequence (when activated, not part of default test sequences);



Press the corresponding appropriate button to select the outcome of the visual test.


Note: Custom Visual tests can be created. See 0 for more information. If one or more Visual tests result in a failure, a Failure menu will appear.

Provided the test has Passed, the next test will be the Earth Continuity

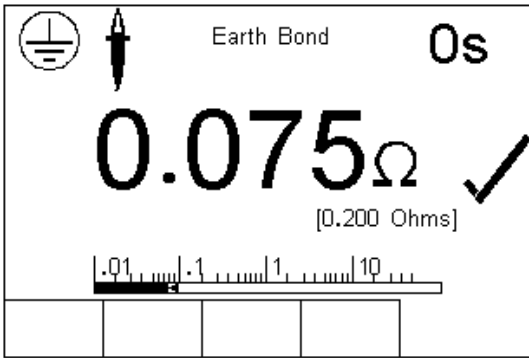



 Ensure the earth bond test lead is connected to the black socket when testing between probe and EUT earth.

Press the Calc button (F2) to calculate the pass-fail limit based on the type of cable (mm²) and cable length.

Pressing the  button (F3) will bring up the failure menu (see 0)

Press the Green start key to start the earth continuity test.





 Caution, never connect the Earth Bond Probe to voltages in excess of 30V since this can cause damage to the equipment.


The earth bond test screen provides both a digital read-out as well as a bar-graph indication. In addition, the test duration (top right corner), limit ([0.200 Ohms) and Tick mark are provided to demonstrate the test has passed.


If the test fails, the failure menu will be displayed. See 4.2

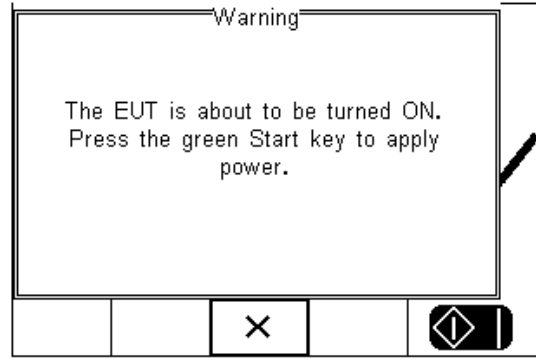
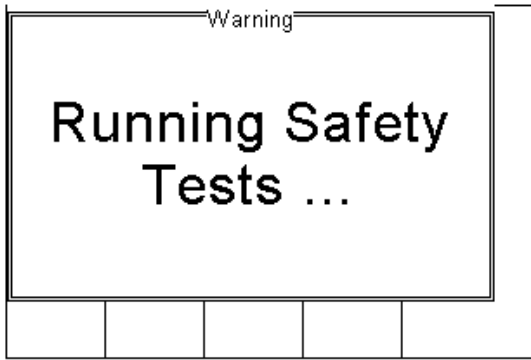
Once the non-powered tests have been completed, the user is warned that the EUT is about to be switched on.

 Warning – never leave the earth bond, or any other probe attached to any moving parts.

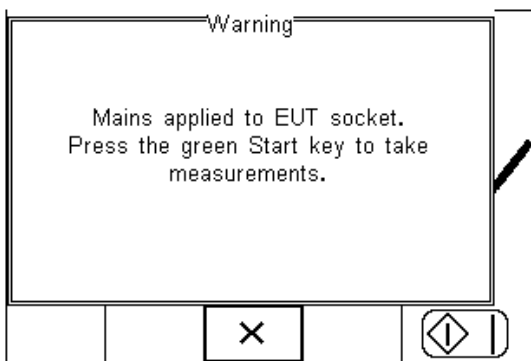
 Warning – never touch the appliance under test whilst testing is in progress. Doing so could result in injury due to electric shock and / or sudden movement of any mechanical parts on the appliance.

 Refer to Page 4 for notes on precautions required for compliance with the relevant safety standards.

 Do not exceed the maximum permitted voltage of 30 V AC/DC with respect to earth potential! Electric Shock danger!



Warning: Mains voltage applied to appliance.



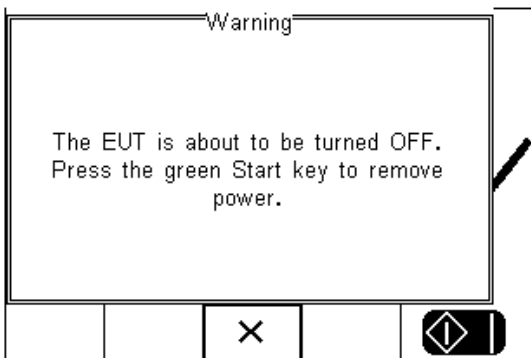
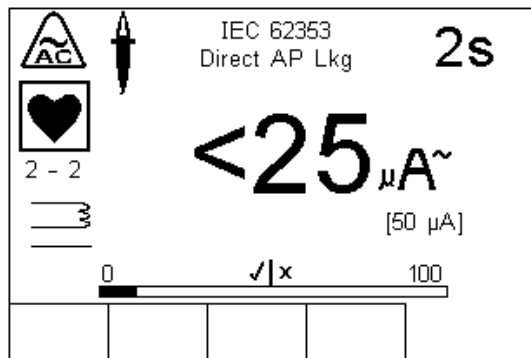
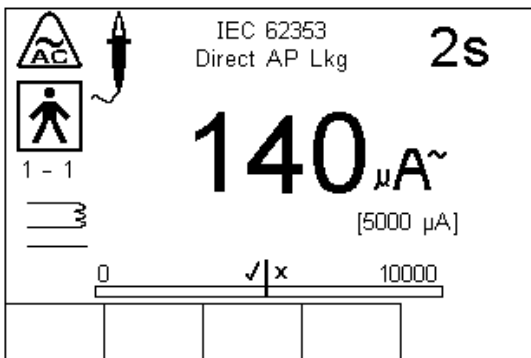
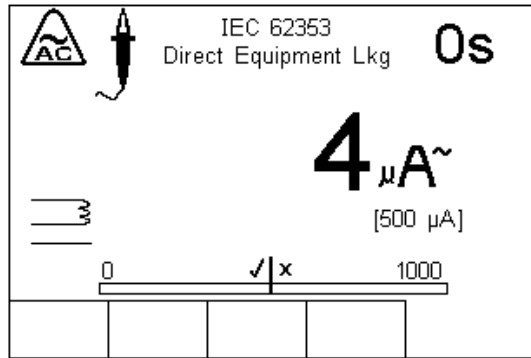
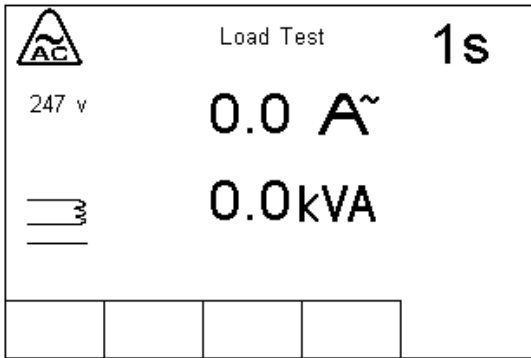
This example uses the Semi Automatic Mode and the user has the opportunity to determine the moment at which the leakage measurements start. In fully automatic mode, the Rigel 62353 Plus will start the measurements immediately after the EUT has been switched on.

The initial powered test is a load test. The Rigel 62353 Plus will check for a short circuit EUT and ensure the applied load (EUT) is less than 16 A.

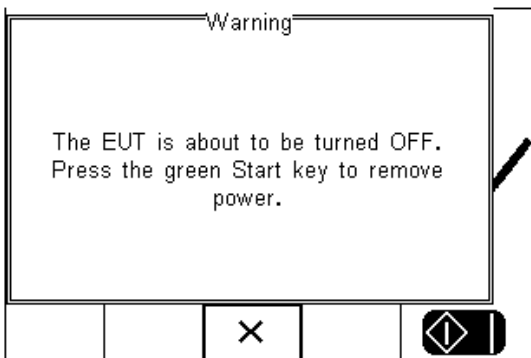
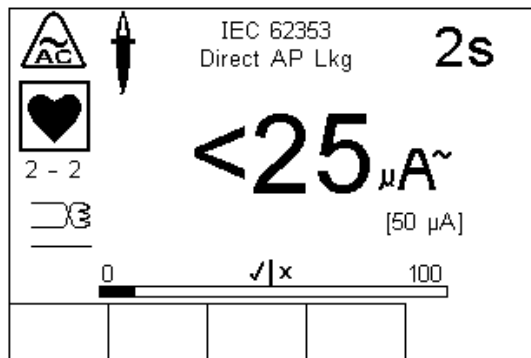
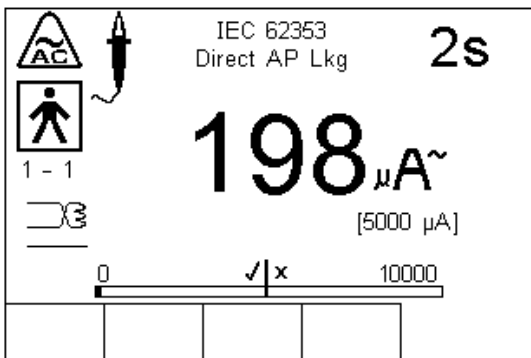
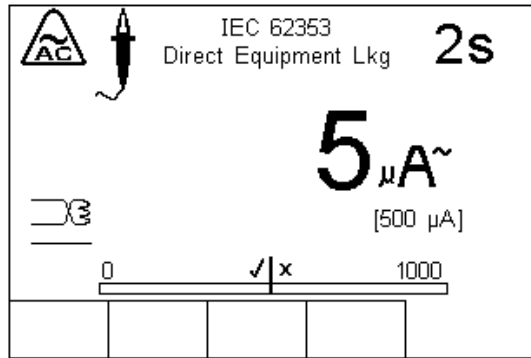
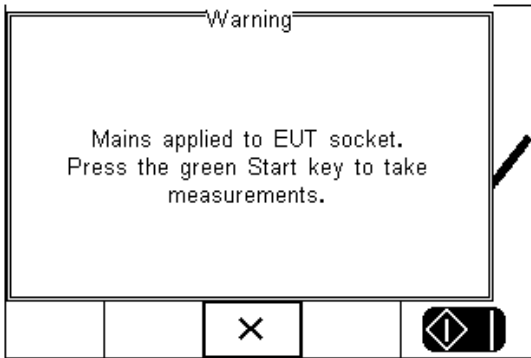
In case of a short circuit in the EUT, the Rigel 62353 Plus will not power-up and a warning message is displayed.

Following the Load Test, the individual leakage tests are performed, measured and displayed.

The applicable SFC is displayed in the bottom left side of the display. The following is a typical sequence for a Class I device.



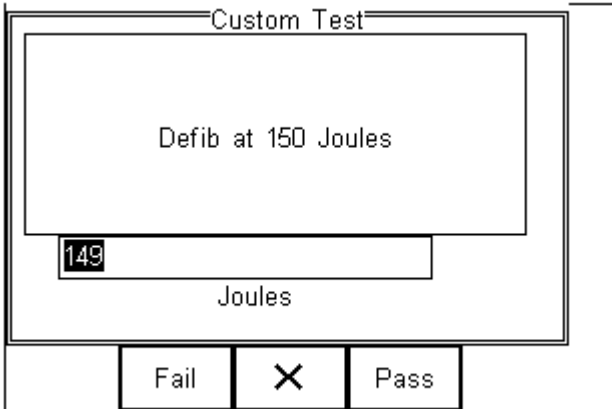
The next step is to reverse the power supply. The Rigel 62353 Plus will automatically reverse the power and start the test sequence again. In the semi automatic mode, the user can determine when the measurements start. In full automatic mode, the power reversal is instant and measurements will start directly after mains reversal.



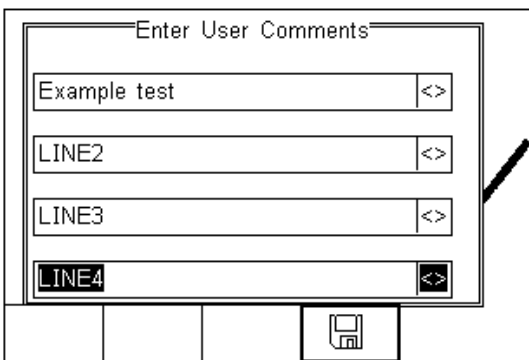
Following the safety tests, the user is able to store additional information within the test record such as performance of the medical device. See 0 for more on creating non-electrical safety tests.


In this example we used a defib test. Simply enter the reading from the defibrillator tester in the field provided. Then determine whether the test has passed or failed.

Note: Additional customer tests (each 255 characters max) can be added to the test program to provide a comprehensive test record combing visual tests with safety and performance tests.

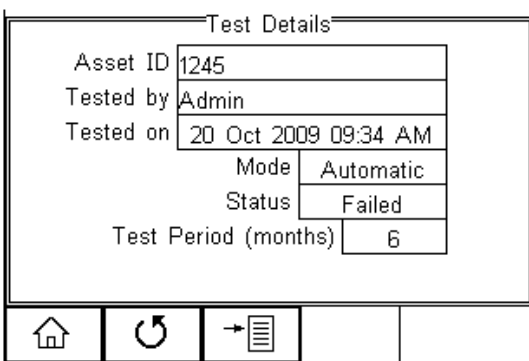


At the end of the test, the user has the ability to enter comments.




Press the  button (F4) to store the comments.

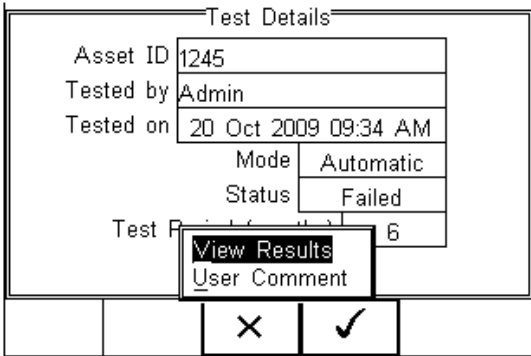
After a test, the user can select any of the following options:



The test screen provides the following features;

- Go to the home screen (F1) – ability to go to manual mode, setup or data menu.
- Continue with the next test (F2) - Automatically brings up the next test screen. No further options or viewing of results available
- Options (F3)

To view the options menu, select the  button (F4) from the test details screen; The options menu provides the following sub menu:

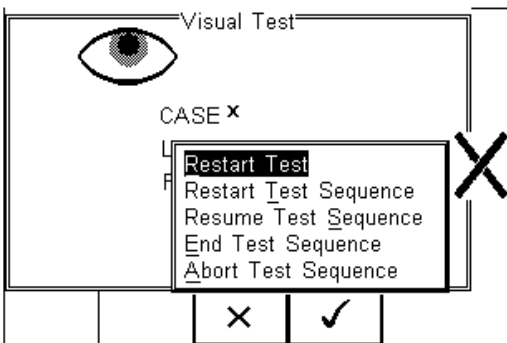


View Results will display the results of the test (see section **Error! Reference source not found.**)

User Comment will allow the user to enter comments if required

3.5.1. Failure Menu

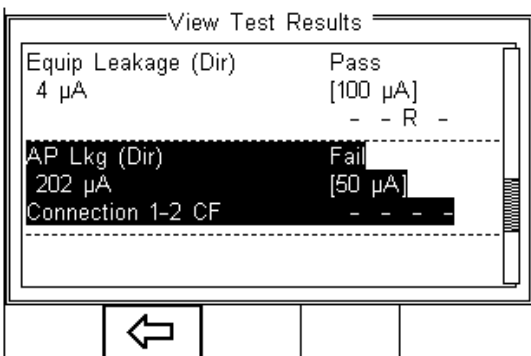
When a specific test fails, the user will be provided with a number of options depending on the nature of the fault. The Failure Menu will enable the user to:



- Restart Test (Individual test)
- Restart Test Sequence (Whole Test sequence)
- Resume Test (Skip the failed test)
- End Test Sequence (store results and moves to comments field)
- Abort Test Sequence (no information stored, return to home screen)

3.6. View Results


From the previous menu, select View Results. This will bring up a separate overview of the test results. Use the Up and Down arrow keys to scroll up and down through the results page:




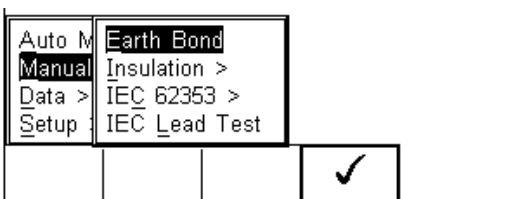
Use the  button (F2) to return to the Test Details screen.

4. Manual Mode

The Manual mode provides the user with the features of testing a specific individual test and or test condition for example to aid fault diagnostic procedures. Manual tests are available from the home screen. Use the Left & Right Keys to scroll through the various manual tests.

Manual tests can also be chosen, by pressing the  button (F4) and select Manual Mode from the list. See below.

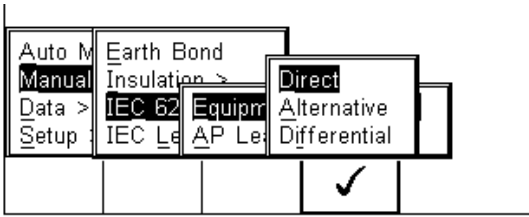
 Do not connect any probe combination to voltages in excess of 30 V AC/DC with respect to earth potential when performing non-power tests. This can cause damage to the equipment.




Note: Below is a map showing where the individual tests can be selected in the Manual Mode menu.

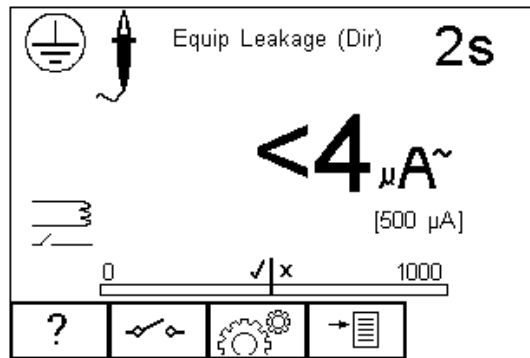
Manual Mode >	<i>Earth Bond</i>		
	<i>Insulation ></i>	Insulation EUT Insulation AP Insulation AP to mains	
	<i>IEC 62353 ></i>	Equipment Leakage >	Direct Alternative Differential
		AP Leakage Test >	Direct Alternative
	<i>IEC lead test</i>		

For example; To select an IEC 62353 - Equipment Leakage - Direct Method;




Use the Up, Down, Left and Right keys to navigate through the menu and press the  button (F4) to confirm.

The following manual mode screen appears;




Note: The centre of the analogue bar graph indicates the limit value (in this case 500μA)


 **Warning, during many of the leakage tests the PROTECTIVE EARTH CONDUCTOR to the appliance under test is interrupted. For this reason additional means of protection are required in order to comply with the relevant safety standards.**


The screen shows the current measuring condition, i.e.

- Equipment Leakage (Direct Method)
- 2 second test duration
- limit is [500μA]
- Single Fault Condition (normal polarity – open earth) *
- Class I and enclosure probe symbol

* The IEC 62353 specifies that the Direct Method measurement is done using an interrupted earth. The  button (F2) will only reverse the power supply.


All manual tests can be modified to meet user requirements. To change the settings in the manual mode, simply press the  button (F3).

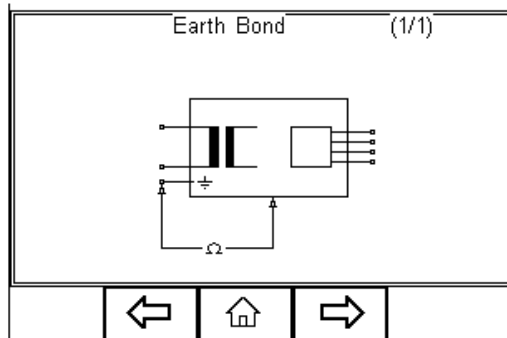
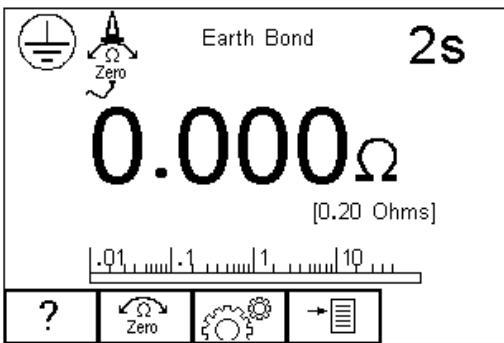
Help is available by pressing the  button (F1) in the form of a schematic representation of the test.

Depending on the type of test, the F2 key is either used to select the test class (Class I or II) or to set the single fault conditions. In the latter case, the test class can be set within the  menu button (F3).


4.1. Earth Continuity

This test is applicable to Class I equipment only.

Press the F1  button to obtain the schematic representation of this test:






If an earth bond lead other than that supplied with the Rigel 62353 Plus is to be used, then any resistance associated with this lead can be zeroed out by connecting the supplied earth bond lead to the EUT earth socket on the Rigel 62353 Plus and pressing the zero button (F2). If the zero function has been activated, then the zero icon overwrites the single probe icon in the top left of the display. By preventing the zero button (F2) again this function is cancelled.

 **Do not exceed the maximum permitted voltage of 30 V AC/DC with respect to earth potential! Electric Shock danger!**

This test will check that the connection between the earth pin in the mains plug of the appliance and the metal casing of the appliance is satisfactory and of sufficiently low resistance.

A DC test current of ±200mA is applied between the earth pin of the mains supply plug and the earth bond test lead clip/probe. The worst-case result is shown on the display.

Press  button (F3) to set the Test Duration and Pass/Fail limit. Use the up, down, left and right keys to highlight, set, test duration and pass/fail limit. The pass/fail limit can be

calculated whilst in this mode by pressing (Calc) (F3). Enter the cross-sectional area and length of cable and a new limit will be calculated. This can be overridden by selecting the continuity limit from the list. Press  button (F4) when complete.  button (F3) will exit Settings mode without saving changes.

Note: Switching off the Rigel 62353 Plus will not cancel the 'probe zero'

Fit the Appliance mains plug into the EUT socket. Connect the Earth Bond lead to the appliance metal part. Press the green **START** key to begin the test. The test will run for a preset test duration. To end the test before the test time expires press the red **STOP** key.

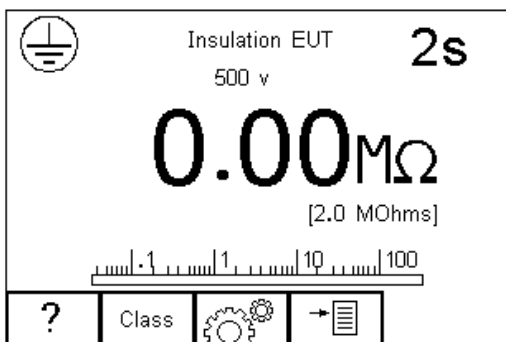
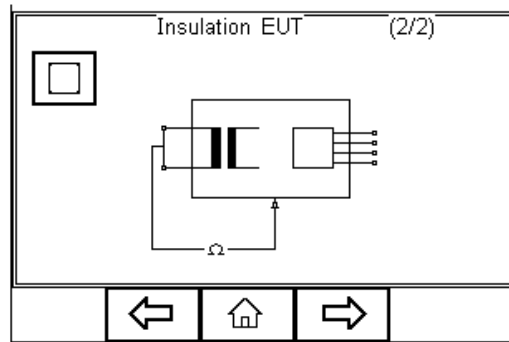
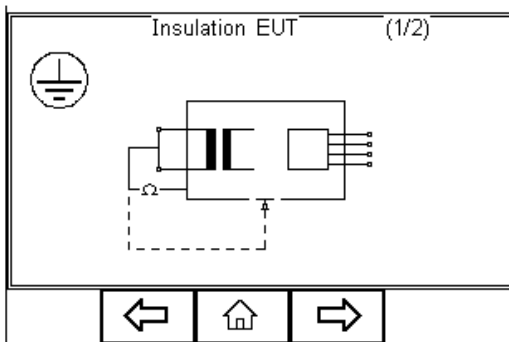
This test can also be used to test the earth bond resistance within an IEC power lead. Connect the IEC power lead between the EUT power socket and IEC socket on the rear panel of the Rigel 62353 Plus and commence the test.

Note: The Rigel 62353 Plus display will show real time measurements during an Earth Continuity test however, the highest reading is recorded during the test. This can be used to detect momentary break in the earth path e.g., damaged power cords or loose mains plug connections. A Pass or Fail is determined by comparing the peak value measured during the test with the pre-set continuity limit.

4.2. Insulation Resistance EUT

This test is applicable to all Class I and Class II equipment, typically used as part of an IEC test routines.

Press the F1  button to obtain the schematic representation of this test:






Do not exceed the maximum permitted voltage of 30 V AC/DC with respect to earth potential! Electric Shock danger!

This test is used to verify that the mains supply pins are adequately insulated from earth (Class I) or the enclosure (Class II).



During this test, up to 500 VDC is applied between the earth pin and both the live and neutral pins of the appliance mains supply plug.

Press  button (F3) to set the Test Duration, Insulation test voltage (50 / 100 / 250 & 500 VDC) and Pass/Fail limit. Use the up, down, left and right keys to highlight and set.


Press  button (F4) when complete. Pressing  button (F3) will exit Settings mode without saving changes.

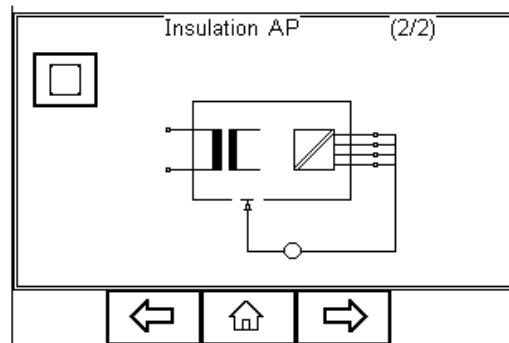
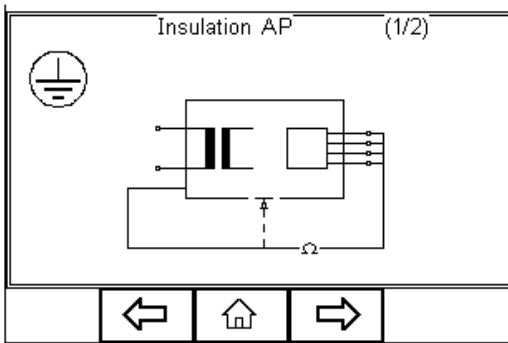
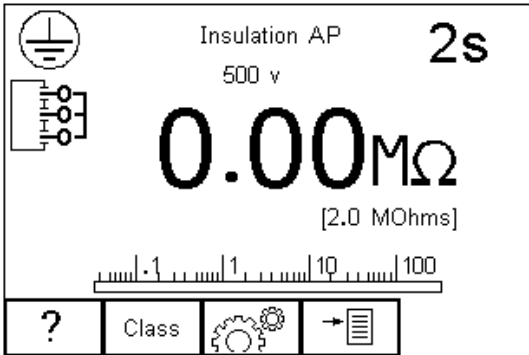
Press the class button (F2) to set the class of the appliance under test. For a class II appliance the probe symbol will be displayed at the top of the LCD display.

For both Class I and Class II appliances fit the Appliance mains plug into the EUT socket. For Class 2 appliances only connect the Earth Bond lead to the appliance. Press the green START key to begin the test. The test will run for the duration set or until the red STOP key is pressed.

4.3. Insulation Resistance Applied Parts

This test is applicable to Class I and Class II BF and CF equipment only, typically used as part of MDA DB 9801 and IEC 62353 test routines.

Press the F1  button to obtain the schematic representation of this test:




Do not exceed the maximum permitted voltage of 30 V AC/DC with respect to earth potential! Electric Shock danger.

This test is used to verify that the Applied Parts are adequately insulated from earth (Class I) or the enclosure (Class II).



During this test, up to 500 VDC is applied between the earth pin (Class I), or the enclosure (Class II) and all the Applied Parts combined.

Press  button (F3) to set the Test Duration, Insulation test voltage (50 / 100 / 250 & 500 VDC) and Pass/Fail limit. Use the up, down, left and right keys to highlight and set.

Press the  button (F4) when complete. Pressing the  button (F3) will exit the Settings mode without saving changes.

Press the class button (F2) to set the class of the appliance under test. For a class II appliance the probe symbol will be displayed at the top of the LCD display.

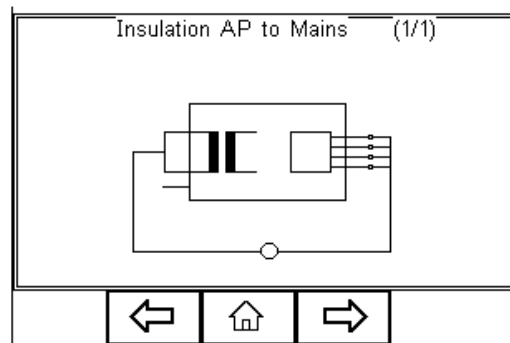
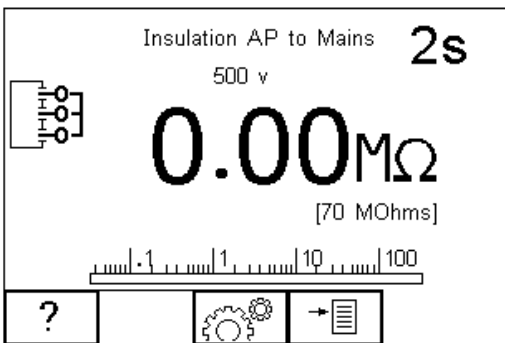
For both Class I and Class II appliances, connect the Patient Connections or Applied Parts to the Applied Part Module and fit the Appliance mains plug into the EUT outlet. For Class

2 appliances only connect the Earth Bond lead to the appliance. Press the green START key to begin the test. The test will run for the duration set or until the red STOP key is pressed.

4.4. Insulation Resistance Applied Parts to Mains

This test is applicable to Class I and Class II BF and CF equipment only, typically used as part of IEC 62353 test routines.

Press the FI  button to obtain the schematic representation of this test:






Do not exceed the maximum permitted voltage of 30 V AC/DC with respect to earth potential! Electric Shock danger.

This test is used to verify that the Applied Parts are adequately insulated from the mains parts.



During this test, up to 500 VDC is applied between all the Applied Parts combined and both the live and neutral pins of the appliance mains supply plug.

Press  button (F3) to set the Test Duration, Insulation test voltage (50 / 100 / 250 & 500 VDC) and Pass/Fail limit. Use the up, down, left and right keys to highlight and set.


Press the  button (F4) when complete. Pressing the  button (F3) will exit Settings mode without saving changes.

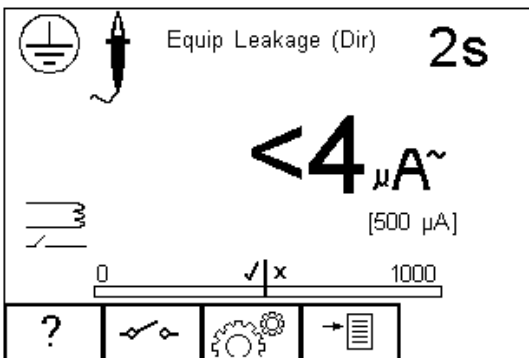
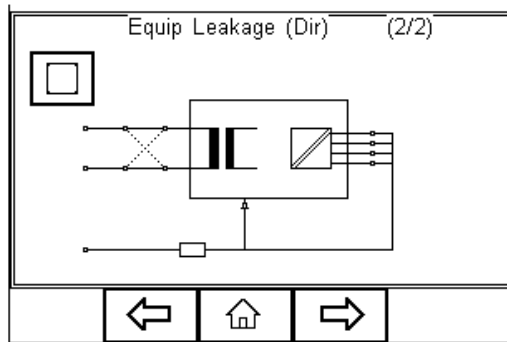
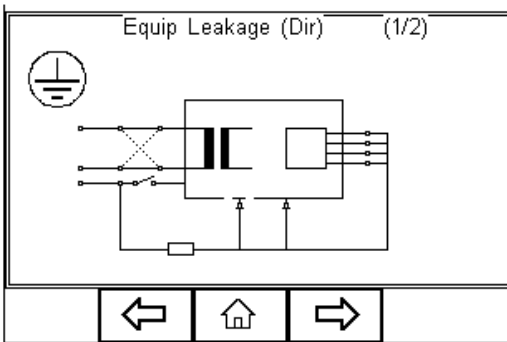
For both Class I and Class II appliances, connect the Patient Connections or Applied Parts to the Applied Part Module and fit the Appliance mains plug into the EUT outlet. Press the green START key to begin the test. The test will run for the duration set or until the red STOP key is pressed.





4.5. Equipment Leakage (Direct)




The Equipment Leakage Test measures the total leakage deriving from the Applied Parts, Enclosure and Mains Parts combined to real earth.


This test is applicable to Class I and Class II B, BF and CF equipment. This is an IEC 62353 test. For a complete description of this test and applicable pass / fail limits, please see Appendix B.

Press the  button (F1) to obtain the schematic representation of this test:



-  Warning – never leave the earth bond, or any other probe attached to any moving parts.
-  Warning – never touch the appliance under test whilst testing is in progress. Doing so could result in injury due to electric shock and / or sudden movement of any mechanical parts on the appliance.
-  Refer to Page 4 for notes on precautions required for compliance with the relevant safety standards.
-  Do not exceed the maximum permitted voltage of 30 V AC/DC with respect to earth potential! Electric Shock danger!

Press  button (F3) to set the Test Duration, and RMS Pass/Fail limit. Use the arrow keys to highlight and set. Press the  button (F4) when complete. Pressing the  button (F3) will exit Settings mode without saving changes.

Press the  button (F2) to change the mains polarity.

For both Class I and Class II appliances, connect ALL* Patient Connections or Applied Parts to the Applied Part Module and fit the Appliance mains plug into the EUT outlet.

Note: All Patient Connections and Applied Parts are grouped together which eliminates the requirement to configure the Applied Part Module as the Rigel 62353 Plus will short together all 10 connections as part of this test. For this reason, the Applied Part configuration key is not available.

For Class I equipment use the earth bond lead (from the black socket) and connect to a conductive part of the enclosure. For measurements on conductive non-earthed parts, the test needs to be repeated using the same probe.

For Class II devices use the earth bond lead (from the black socket) and connect to the enclosure preferably encapsulated within conductive foil.

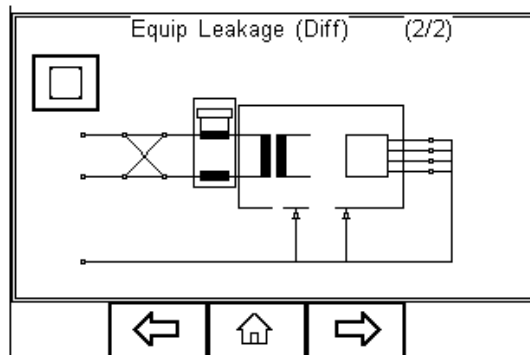
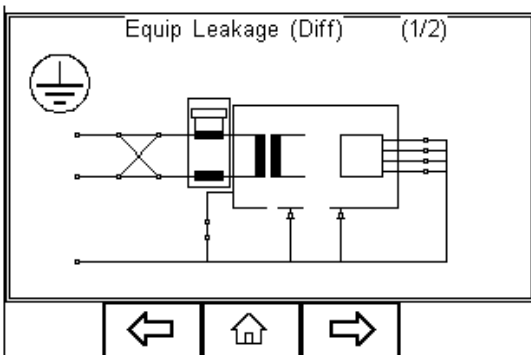
Press the green START key to begin the test. The test will run for the duration set or until the red STOP key is pressed.

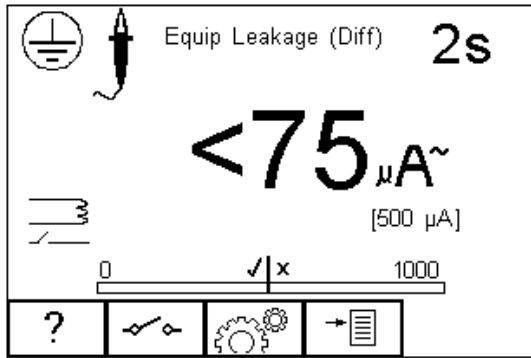
4.6. Equipment Leakage (Differential)

The Equipment Leakage Test measures the total leakage deriving from the Applied Parts, Enclosure and Mains Parts combined to real earth.

This test is applicable to Class I and Class II B, BF and CF equipment. This is an IEC 62353 Plus test. For a complete description of this test and applicable pass / fail limits, please see Appendix B.

Press the  button (F1) to obtain the schematic representation of this test:





Warning – never leave the earth bond, or any other probe attached to any moving parts.






Warning – never touch the appliance under test whilst testing is in progress. Doing so could result in injury due to electric shock and / or sudden movement of any mechanical parts on the appliance.




Refer to Page 4 for notes on precautions required for compliance with the relevant safety standards.



Do not exceed the maximum permitted voltage of 30 V AC/DC with respect to earth potential! Electric Shock danger!

Press  button (F3) to set the Test Duration, and RMS Pass/Fail limit. Use the arrow keys to highlight and set. Press the  button (F4) when complete. Pressing the  button (F3) will exit Settings mode without saving changes.

Press the  button (F2) to change the mains polarity.

For both Class I and Class II appliances, connect ALL Patient Connections or Applied Parts to the Applied Part Module and fit the Appliance mains plug into the EUT outlet.

Note: All Patient Connections and Applied Parts are grouped together which eliminates the requirement to configure the Applied Parts since the Rigel 62353 Plus will short all connections together as part of this test. For this reason, the Applied Part configuration key is not available.

For Class I equipment use the earth bond lead (from the black socket) and connect to a conductive part of the enclosure. For measurements on conductive non-earthed parts, the test needs to be repeated using the same probe.

For Class II devices use the earth bond lead (from the black socket) and connect to the enclosure preferably encapsulated within conductive foil.

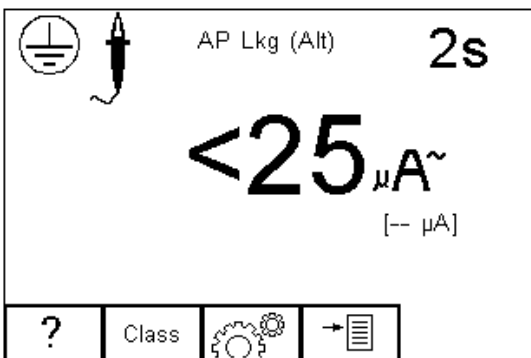
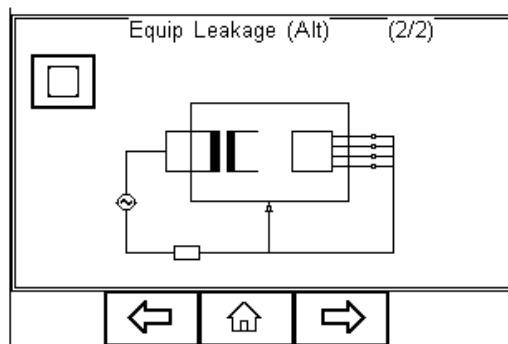
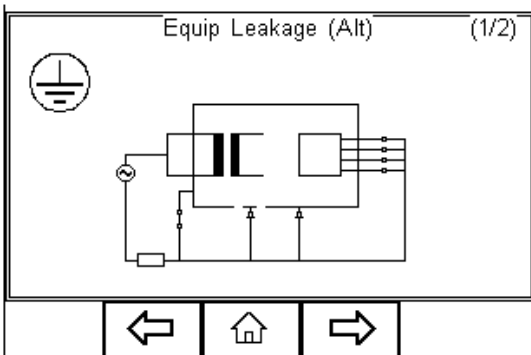
Press the green START key to begin the test. The test will run for the duration set or until the red STOP key is pressed.




4.7. Equipment Leakage (Alternative)

This method is similar to the dielectric test between the mains parts shortened together and the Applied Parts/accessible parts (conductive and non-conductive) connected together.

This test is applicable to Class I and Class II B, BF and CF equipment. This is an IEC 62353 test. For a complete description of this test and applicable pass / fail limits, please see Appendix B.

Press the  button (F1) to obtain the schematic representation of this test:



Press  button (F3) to set the Test Duration, Insulation test voltage (500 / 250VDC) and Pass/Fail limit. Use the up, down, left and right keys to highlight and set. Press  button (F4) when complete. Pressing  button (F3) will exit Settings mode without saving changes.

For both Class I and Class II appliances, connect ALL Patient Connections or Applied Parts to the Applied Part Module and fit the Appliance mains plug into the EUT outlet.

Note: All Patient Connections and Applied Parts are grouped together which eliminates the requirement to configure the Applied Parts as the Rigel 62353 Plus will short together all connections as part of this test. For this reason, the Applied Part configuration key is not available.

For Class I equipment use the earth bond lead (from the black socket) and connect to a conductive part of the enclosure. For measurements on conductive non-earthed parts, the test needs to be repeated using the same probe.

For Class II devices use the earth bond lead (from the black socket) and connect to the enclosure preferably encapsulated within conductive foil.

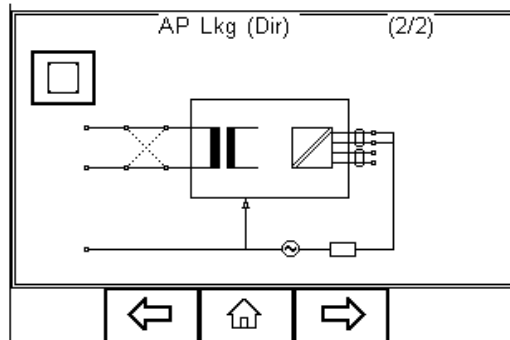
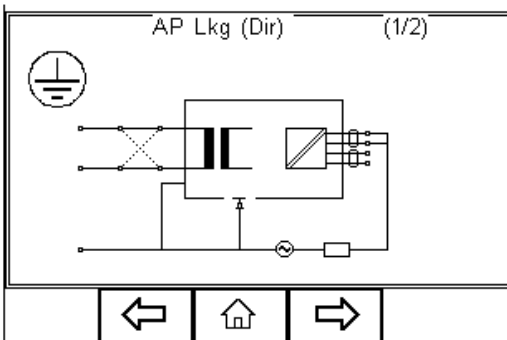
Press the green START key to begin the test. The test will run for the duration set or until the red STOP key is pressed.

4.8. Applied Part Leakage (Direct)

The Applied Part Leakage Test measures the total leakage deriving from the combined Patient Connections within an Applied Part to earth and any conductive or nonconductive parts on the enclosure (either connected or isolated from earth) under the fault condition Mains on Applied Parts.

The Applied Part Leakage Test is applicable to class I and class II floating type (BF & CF) Applied Parts. This is an IEC 62353 test. For a complete description of this test and applicable pass / fail limits, please see Appendix B.

Press the **?** button (F1) to obtain the schematic representation of this test:



AP Lkg (Dir) 2s

<math>< 25 \mu A\sim</math>

[-- μA]



Warning – never leave the earth bond, or any other probe attached to any moving parts.




Warning – never touch the appliance under test whilst testing is in progress. Doing so could result in injury due to electric shock and / or sudden movement of any mechanical parts on the appliance.






Refer to Page 4 for notes on precautions required for compliance with the relevant safety standards.



Do not exceed the maximum permitted voltage of 30 V AC/DC with respect to earth potential! Electric Shock danger!

Press the  button (F2) to change the mains polarity.

Press  button (F3) to set the Test Duration, Equipment Class, Applied Part module and RMS Pass/Fail limit for BF and CF Applied Parts. Use the up, down, left and right keys to highlight and set. Press  (F4) when complete. Pressing the  button (F3) will exit Settings mode without saving changes.

To configure the Applied Parts, press the  button (F1) in the Settings menu. For instructions on using this feature, see 0

For both Class I and Class II appliances, connect the Patient Connections or Applied Parts to the Applied Part Module as per the configuration above.

Note: For Class I equipment use the earth bond lead (from the black socket) and connect to a conductive non-earthed part.

Note: For Class II devices use the earth bond lead (from the black socket) and connect to the enclosure preferably encapsulated within conductive foil.

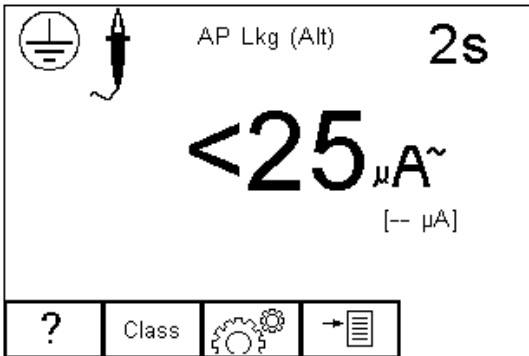
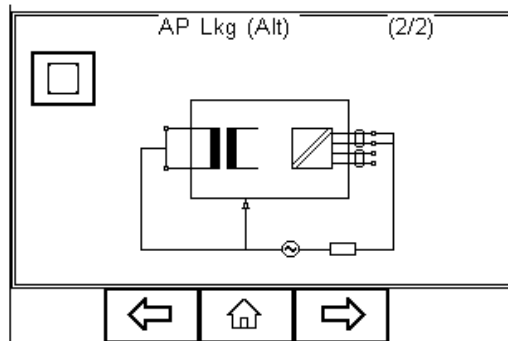
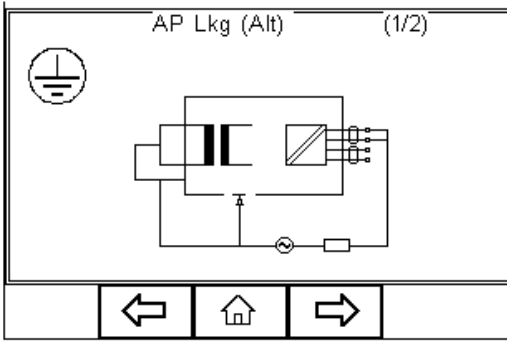
Press the green START key to begin the test. The test will run for the duration set or until the red STOP key is pressed.




4.9. Applied Part Leakage (Alternative)

This method is similar to a dielectric test between the Applied Part and all mains parts, EUT earth and Enclosure connected together.

The Applied Part Leakage Test is applicable to Class I and Class II floating type (BF & CF) Applied Parts. This is an IEC 62353 test. For a complete description of this test and applicable pass / fail limits, please see Appendix B.

Press the  button (F1) to obtain the schematic representation of this test:



Press  button (F3) to set the Test Duration, Equipment Class, Applied Part module and RMS Pass/Fail limit for BF and CF Applied Parts. Use the up, down, left and right keys to highlight and set. Press  (F4) when complete. Pressing the  button (F3) will exit Settings mode without saving changes.

To configure the Applied Parts press the  button (F1) in the Settings menu. For instructions on using this feature, see 0

For both Class I and Class II appliances, connect the Patient Connections or Applied Parts to the Applied Parts as per the configuration above.

Note: For Class I equipment use the earth bond lead (from the black socket) and connect to a conductive non-earthed part.

Note: For Class II devices use the earth bond lead (from the black socket) and connect to the enclosure preferably encapsulated within conductive foil.

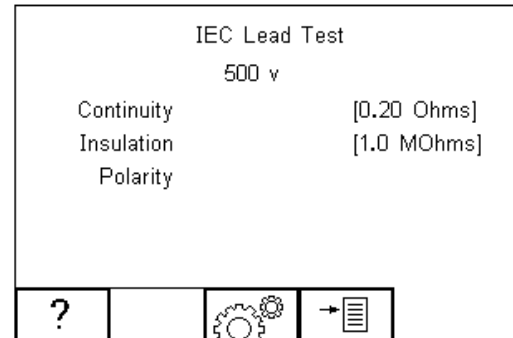
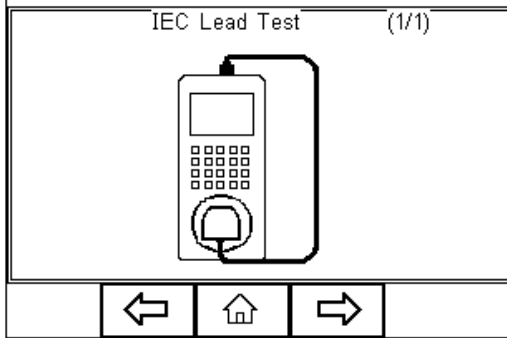
Press the green START key to begin the test. The test will run for the duration set or until the red STOP key is pressed.




4.10. IEC Lead



Warning: Mains voltage applied to IEC Lead.

This test provides means of testing the continuity, insulation and polarity* of IEC test leads.



Press  button (F3) to set the Pass/Fail limits for Continuity, Insulation and Test Voltage. Use the up, down, left and right keys to highlight and set. The pass/fail limit for the continuity stage can be calculated using the Calc button (F2). Enter the type and length of cable and a new limit will be calculated. This can be overridden by selecting the limit from the list. Press  (F4) when complete. Pressing the  button (F3) will exit Settings mode without saving changes.

To perform an IEC lead test, connect the IEC socket side of the lead into the IEC inlet plug of the Rigel 62353 Plus. Connect the mains plug side of the lead into the EUT socket, of the Rigel 62353 Plus.

To start the IEC lead test, press the green START key.

The earth continuity resistance for the lead is measured using a $\pm 200\text{mA}$ test current. The display indicates the highest resistance and the pass/fail status. If this resistance is less than the pass/fail limit, then the insulation resistance will be measured.



During an insulation resistance measurement, a high voltage is applied between Live/Neutral and Earth of the IEC lead.

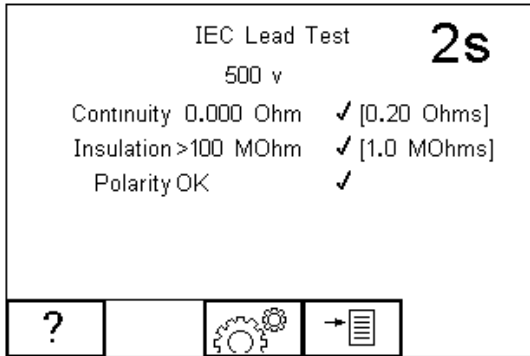
The insulation resistance of the lead is measured over a period of 2 seconds. The display shows the final reading and the pass/fail status. If the insulation resistance is greater than the pass/fail limit, then the lead polarity will be checked.

The lead polarity stage checks for short and open circuit conditions on the live and neutral conductors. It also checks that the live and neutral wires are not crossed. When testing non-polarised IEC leads (e.g., Schuko mains leads) Live and Neutral can be crossed without implications. As such, this feature is excluded where applicable.



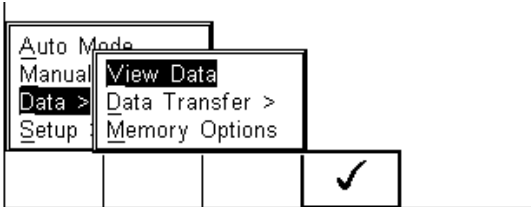
The polarity test is performed at mains voltage.

The display shows the final result and the pass/fail status. See below.



5. Data

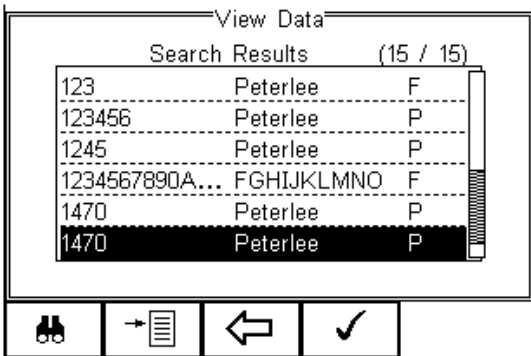
The DATA menu allows the user to transfer data between the tester and the PC either through upload or download. In addition, this menu allows for managing the memory, views its current capacity or delete the memory.




5.1. View Data

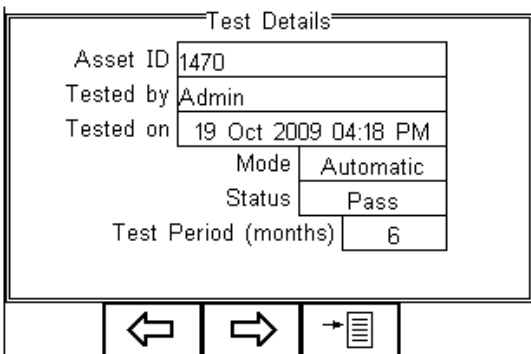
To view the stored data, press the  button (F4) and select View Data from the menu.


The following screen provides an overview of all available records in the memory, identified by Asset ID, Site and Pass or Fail.




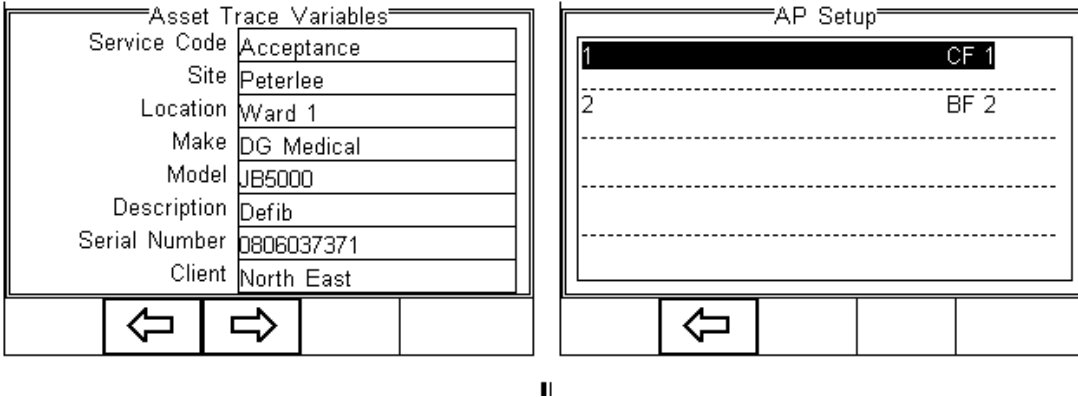
Use the up and down arrow keys to scroll through the database. When the desired record is highlighted, press the  button (F4) to enter the record and view the data.

This will display the Test Details Screen

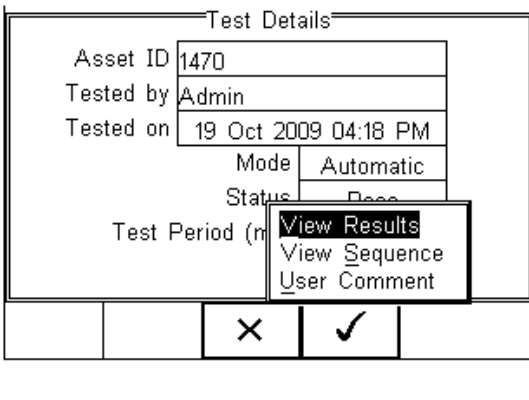


Use the  button (F2) to return to the main View Data screen.

Use the  button (F3) to view the Trace Variable and again to view the Applied Part setup. See below.




In the Test Details screen, press the  button (F4) to view the following options:

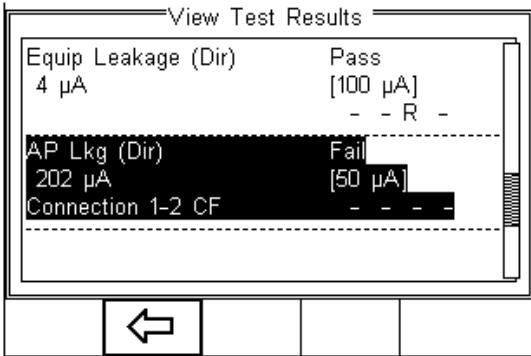



- View Results will display the results of the test (see section 0)
- View Sequence will display the test Sequence
- User Comment will allow the user to enter comments if required

5.1.1. View Results

From the previous menu, use the up and down keys to select the View Results option.

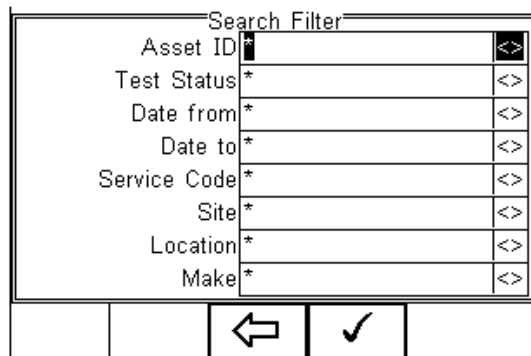
Press the  button (F4) to display the view text results screen (see below).



Use the  button (F2) to return to main menu.

Search the database

From the main View Data screen, press the  button (F1).



Use the up, down, left and right keys to navigate this screen.

The default setting is '*' which includes all records that Passed.

To search for more specific criteria, fill in the required fields by either using the keyboard or drop-down boxes.

Note: The entered data must be identical to the data stored with the test. This includes visible and invisible SPACE characters.

For Date entry use format DDMMYYYY or DD MM YYYY. For example, for 31st October 2009 us 31102009.

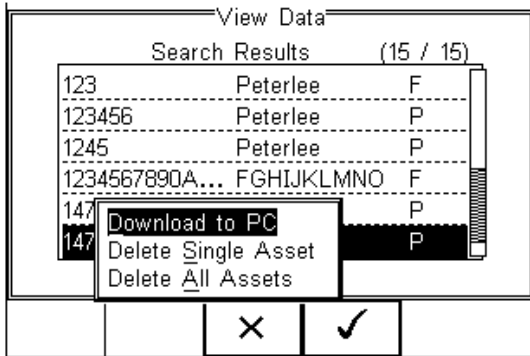
Test Status Allows the user to select search criteria based on PASSED, FAILED or UPLOADED items.

To start the search, press the ✓ button (F4) or the ← button (F3) to leave this screen.

5.2. View Data Options

From the main View Data screen, press the →☰ button (F2).

This will present an options menu to allow the user to:



Download to PC - Will download all records within the search criteria to the PC.

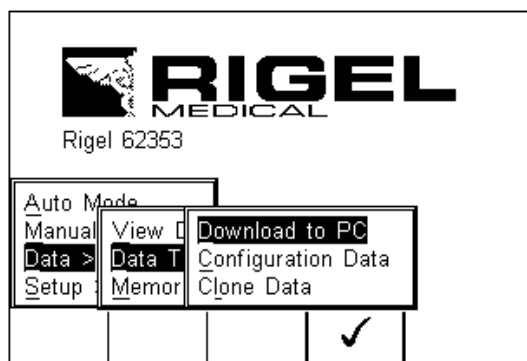
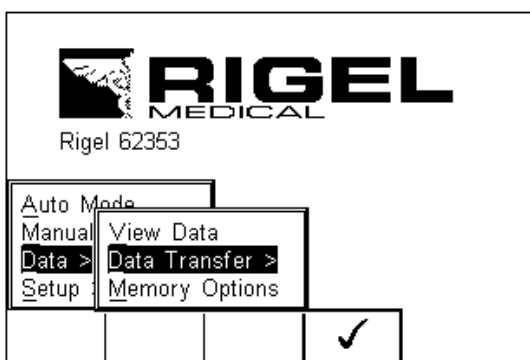
Delete Single Asset - Will delete the single selected record.

Delete All Assets - Will delete all records from the memory (this action is irreversible).

5.3. Data Transfer

Data transfer is used to transfer records and configuration data to and from a PC and clone data.

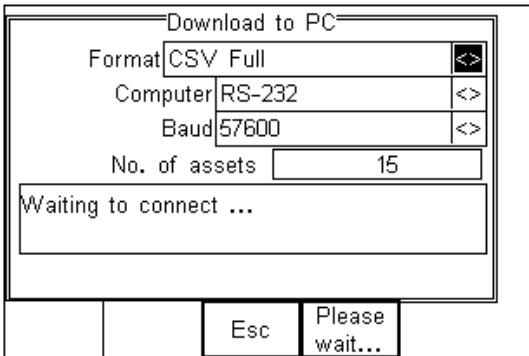
The Data Transfer functions are accessed by pressing the →☰ button (F4), selecting **Data >** **Data Transfer** using the up and down keys and pressing the ✓ button (F4).



5.3.1. Download to PC

This feature is used to download records to a PC. Select Download to PC and press the  button (F4) to accept.

The Rigel 62353 Plus will establish a connection with the Computer through the RS232 connection. Please default to a baud rate of 9600. A higher baud rate may result in incorrect data being transmitted.



The Rigel 62353 Plus can download in a number of formats to suit individual requirements. These are;

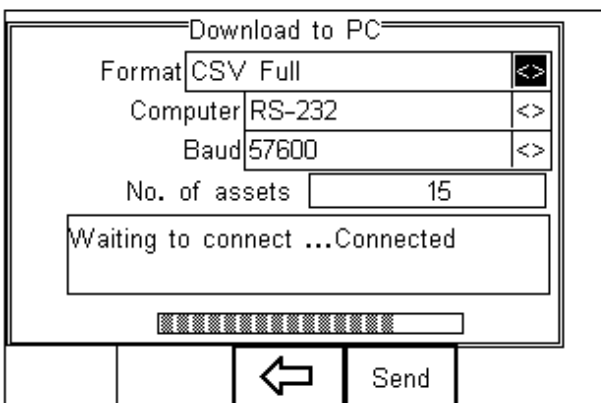
- CSV Full (Comma Separate Value, download only)
- CSV Summary (Comma Separate Value, download only)
- Rigel SSS (Up and download format, this feature requires an unlock code)

Toggle between the options by using the left and right arrow keys.

Note: Details on the RS232 connection cable are available on the support section of our website.

The Rigel 62353 Plus is now ready to transfer data. The No. of assets field shows the number of records that will be downloaded. Ensure that the PC application is ready to receive data then press the Send button (F4).

A progress bar, as shown below, will now follow the data transfer until download is complete.



Note: To download a selection of the database, refer to “View Data” (section 0). Search on the required criteria then select “download to pc” from the options menu.

5.3.2. Upload from PC



This feature is only available when used in combination with the new Med-eBase PC software and when the SSS format is activated on your device.

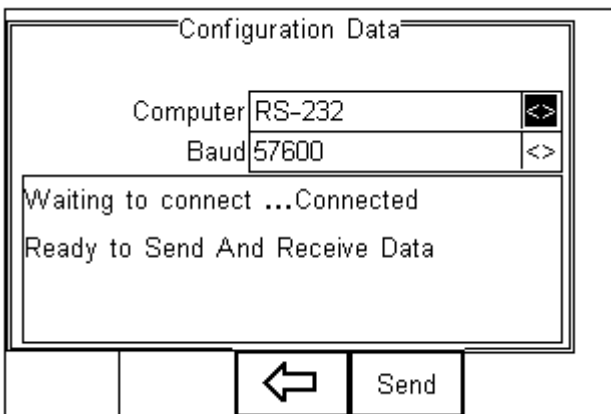
Select the Upload from PC option from the Data Transfer menu. The Rigel 62353 Plus will now establish a connection to the PC as previously described in Download to PC. The Rigel 62353 Plus is now ready to receive upload data from a PC. Refer to the Instruction manual of Med-eBase on how to transmit data from the PC.

5.3.3. Configuration Data

This feature can be used to transfer store or modify the current Trace Variables, User Profiles and Comment lists to/from a PC. It can be used to configure a number of Rigel 62353 Plus units with identical Trace Variable, User Profile and Comment lists.

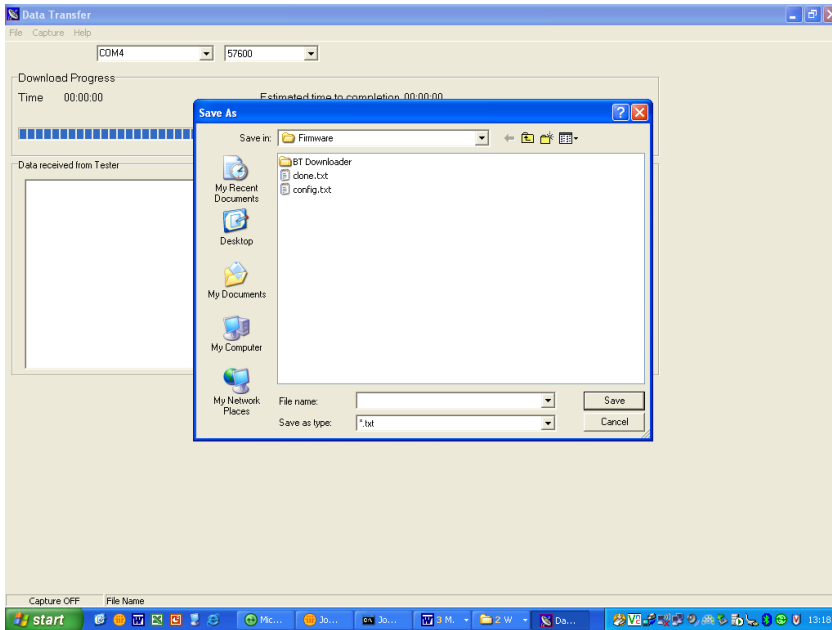
5.3.4. Send Config Data

To send configuration data from a PC, press the  button (F4), and select Data Transfer using the up and down arrow keys, select Data and press the  button (F4). The Rigel 62353 Plus will now connect to the PC. When a connection has been established the display will be as shown below.

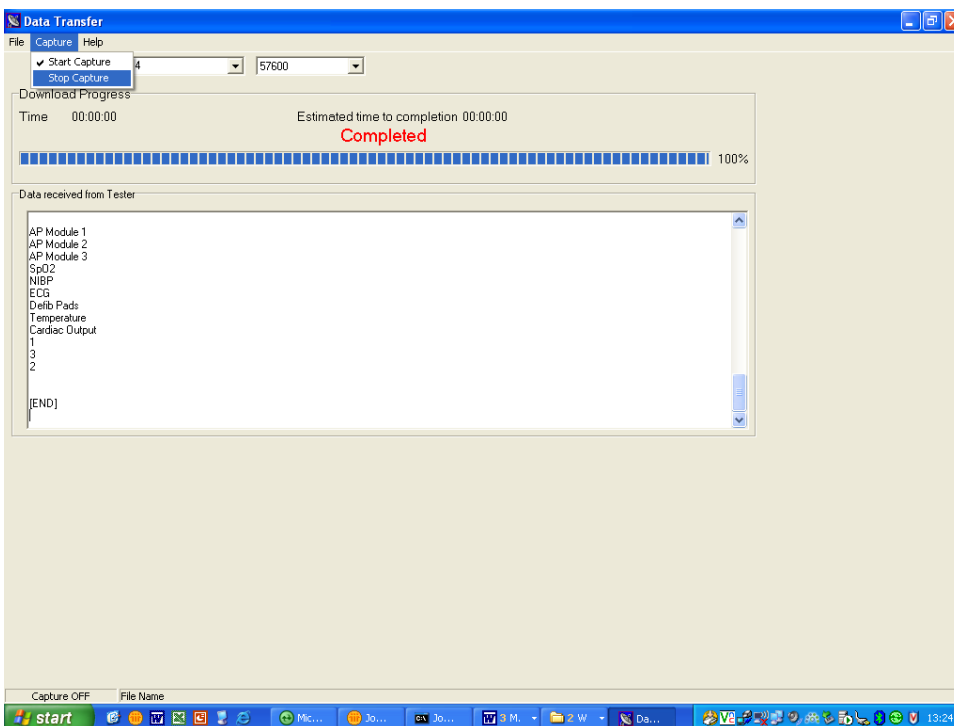


Open the Data Transfer.exe application on your PC and check that the Com Port is correct. The baud rate will default to the correct value of 57600. If an RS232 cable is used, please default to a baud rate of 9600. A higher baud rate may result in incorrect data being transmitted.

In the application, select Start Capture from the Capture menu in the task bar. Enter a valid file name for the text file containing the download information; see below.



Once the text file has been created, press the Send button (F4) to transfer the Asset Trace variables and User names from the Rigel 62353 Plus to the PC. The downloaded text will appear in the DataTransfer.exe screen. Select Stop Capture from the Capture menu in the task bar. See below;



Close down the Application and open the text file using word pad or equivalent.

The downloaded information can be used to 'clone' other Rigel 62353 Plus's or modified to add additional trace variables. Again, these can be uploaded to any Rigel 62353 Plus for convenience.

Note: The file transfer can be made using any suitable PC application such as the Seaward DataTransfer.exe or HyperTerminal capable of sending and receiving a text file.

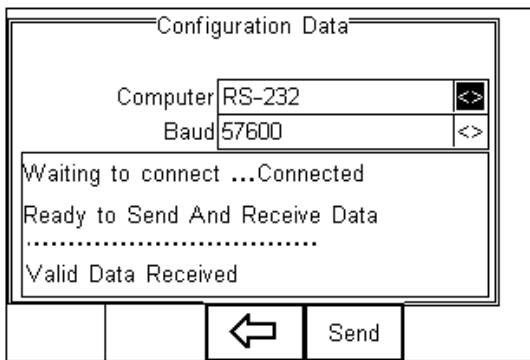
Note: The maximum number of entries for each field is SiteName (40), LocationName (50), UserName (40) and Comment (80).

5.3.5. Receive Config Data

Follow the steps above in Send Config Data to run the DataTransfer.exe and connect the Rigel 62353 Plus to your PC.

Click on File in the menu and select Send File. This will open a window allowing you to select the text file containing your Trace Variables, User Profiles and Comments configuration data. Select the require file and click on Open. The program will now transfer the configuration file to the Rigel 62353 Plus.

When the transfer is complete the Rigel 62353 Plus screen will display a message as shown below.



If the transfer is not successful, check that the format of the configuration file exactly matches that specified.



Note: The Config file must be ASCII text and the last entry must be the [END] statement.

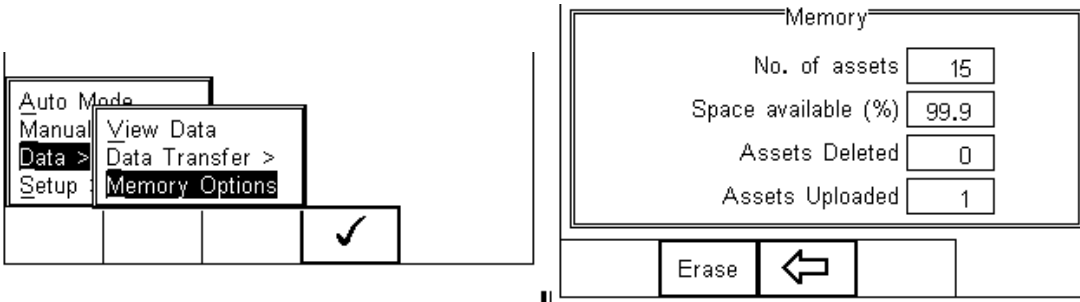
5.3.6. Clone Data

This feature can be used to transfer, store, and copy the current Test Sequences to/from a PC. It can be used to configure several Rigel 62353 Plus units with identical Test Sequences.

The process is identical to transferring the Configuration Data as mentioned above. Due to the amount of data transferred, the Clone download will take longer than the Configuration Data transfer.


5.4. Memory options

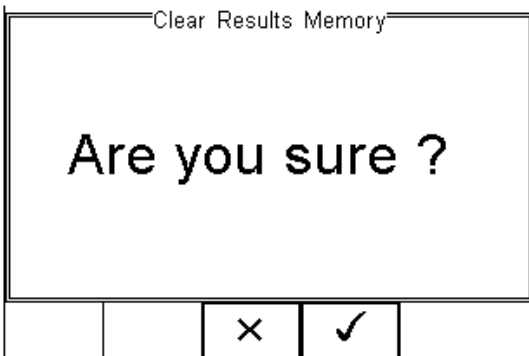
This feature is used to view information about the Rigel 62353 Plus memory status. Press  (F4), select setup using the up/down keys and select Memory Options by pressing the  (F4) to accept.



The display shows the number of asset records currently stored, the remaining memory space, number of assets deleted and number of assets in upload memory.

The nature of Flash memory is such that when records are deleted only the reference to the data is removed. The data still remains and will use memory space. The memory must be erased to release memory used by deleted records.

If the Erase (F2) key is pressed, a prompt is shown below. To erase the memory press  button (F4).



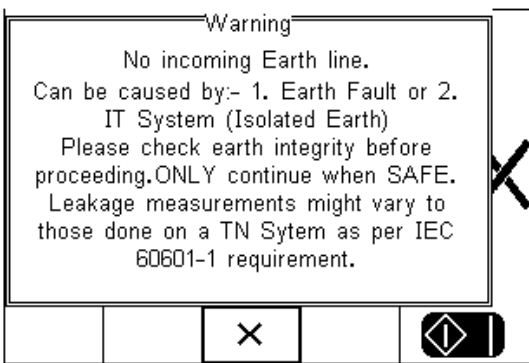
6. Trouble Shooting

To ensure the measurements are performed under valid and consistent conditions, the Rigel 62353 Plus is programmed with the ability to perform a number of self checks and test setup verification checks upon power up and prior to a powered safety test (leakage test).

The Rigel 62353 Plus will test the incoming mains supply as follows:

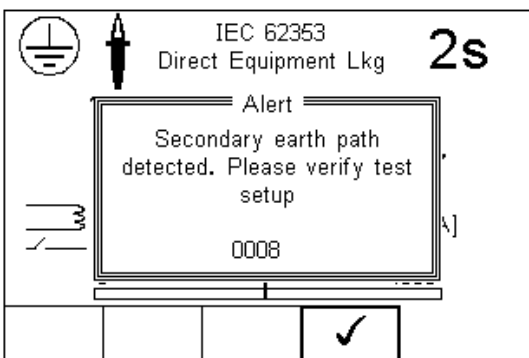
- L-N polarity of incoming mains (UK and polarised mains versions only)
 - Test may continue
- Integrity of the incoming earth (TN supply) (see application note 0002)
 - Test may continue
- Check for over voltage on Live and Neutral wire
 - Test cannot continue

Example of IT warning (incoming earth fault):



In addition, the Rigel 62353 Plus is able to check for a valid test setup for measurements done using the direct method. In case a secondary earth path is detected, the Rigel 62353 Plus will warn the user. It is *not possible to continue* as testing under such conditions will always result in a “zero” reading due to the low Ohm resistance of the secondary earth path in comparison to the 1000 Ohm resistance of the body model used in the Rigel 62353 Plus.

Example of Secondary Earth Path warning:



7. Maintaining the Rigel 62353 Plus

7.1. Cleaning the Analyser

The Rigel 62353 Plus case can be cleaned with a damp cloth with, if necessary, a small amount of mild detergent. Prevent excessive moisture around the socket panel or in the lead storage area.

Do not allow liquid inside the Rigel 62353 Plus or near the sockets. Do not use abrasives, solvents or alcohol.

If any liquid is spilt into the Rigel 62353 Plus case, the Analyser should be returned for repair, stating the cause of the defect.

7.2. User Maintenance

The Rigel 62353 Plus is a rugged quality instrument. However, care should always be taken when using, transporting and storing this type of equipment. Failure to treat the product with care will reduce both the life of the instrument and its reliability. If the Rigel 62353 Plus is subject to condensation, allow the Analyser to completely dry before use.

- Always check the Rigel 62353 Plus and all test leads for signs of damage and wear before use.
- Do not open the Rigel 62353 Plus under any circumstances.
- Keep the instrument clean and dry.
- Avoid testing in conditions of high electrostatic or electromagnetic fields.
- Maintenance should only be performed by authorised personnel.
- There are no user replaceable parts in the Rigel 62353 Plus.
- The unit should be regularly calibrated (at least annually).

7.3. Return Instructions

For repair or calibration return the instrument to: -

Rigel Medical Service Dept.,
p.a. Calibration House
Bracken Hill
South West Industrial Estate
Peterlee, Co. Durham
SR8 2SW, England

Tel: +44 (0)191 587 8739
Fax: +44 (0)191 586 0227

Sales: sales@rigelmedical.com

Service: service@calibrationhouse.com

www.calibrationhouse.com

www.rigelmedical.com

Prior to returning your unit for service, please contact our service department to obtain a Returns Number.

By obtaining a Returns Number, your service request can be booked in advance thus reducing the down time of your equipment.

When asking for a Returns Number, please quote:

- Instruments name and model
- Serial number
- Firmware version

8. Specifications

8.1. Technical Specifications

Earth Continuity

Pre-pulse	65-25A peak current, (0.1 to 0.8 Ω respectively)
Pulse shape	Exponential decay
Decay time	200 – 550 μ s to 5% of peak current (0.1 to 0.8 Ω respectively)
Method 2 wire technique	using 'zero' lead function.
Test Current	>+200mA -200mA DC into 2 ohms
Max Test Voltage	4-24V rms o/c (6V for IEC 60601 tests)
Measuring Range (low range)	0.001 – 0.999 ohms @ 0.001 ohms resolution
Measuring Range (mid range)	1.00 – 9.99 ohms /@ 0.01 ohms resolution
Measuring Range (high range)	10.0 – 19.9 ohms @ 0.1 ohms resolution
Accuracy	\pm 3% of reading + 10 m ohms

Insulation Resistance

Measurement	EUT to Earth / Ground, EUT to AP, AP to Ground
Voltage	50, 100, 250 & 500 V DC @ 1mA.
Range (low range) @ 50V DC	0.01Mohms - 10Mohms
Range (low range) @ Above 50V DC	0.01Mohms - 20Mohms
Accuracy (low range)	\pm 5% of reading + 2 counts
Range (high range) @ 500V DC	20Mohms – 100Mohms
Range (high range) @ 250V DC	20Mohms – 50Mohms
Accuracy (high range)	\pm 10% +2 counts
Resolution	0.01Mohms

Direct Leakage Measurement

Measuring Range	4 μ A to 9999 μ A
Accuracy	\pm 5% or reading +2 counts
Mains on A.P. voltage	F-type only @ 110% of mains
Measuring Device	As per IEC 60601-1 requirements
Measurement Type	Separate AC & DC for Patient (Auxiliary) Leakage to IEC 60601, True RMS for all remaining Leakage tests

Differential Leakage Measurement

Measuring Range	75 μ A to 9999 μ A
Accuracy	\pm 5% of reading + 5 counts
Measurement / display resolution	1 μ A
Measurement Type	True RMS
Measuring Device	frequency response characteristics to IEC 60601-1.

Alternative Leakage Measurements:

Test Voltage	250V at mains frequency
Test Current	3.5 mA current limited
Measurement Range	4 μ A to 9999 μ A
Measurement Resolution	1 μ A
Measurement Accuracy	\pm 5% of reading + 2 counts
Measurement Type	True RMS
Measuring Device	As per IEC 60601-1

Power Measurement

Method	VA rating.
Range	0.1KVA – 4KVA
Accuracy	\pm 10% + 2 counts

Mains Outlet Test

Input voltage range	0-300V AC
max current	16A
Measures	L – E, N – E
Accuracy	\pm 5% of reading + 2 counts

IEC Mains Lead Test

Test Duration	2s
Test	Continuity of all EB conductor, Insulation & Polarity

8.1 General Specifications

Mains power	230 VAC \pm 10%, 50Hz \pm 1Hz 120 VAC \pm 10%, 60Hz \pm 1Hz (USA model)
Battery	6 x 1.5V Alkaline AA
Weight	1.6 kg including batteries
Size (L x W x D)	270 x 110 x 75 mm / 10.5 x 4 x 3"
Operating conditions	0°C - 40°C, 0-90% RH - NC
Storage environment	-15°C - +60°C
Environmental Protection	IP 40
Pollution degree	2
Overvoltage category	CAT II 300V
Altitude	2000m

Appendix A Definition of IEC 62353 tests

A.1. Earth Continuity Tests

Earth bond Testing, also referred to as Ground bond Testing, tests the integrity of the low resistance connection between the earth conductor and any metal conductive parts, which may become live in case of a fault on Class I medical devices. Although many Class I medical devices are supplied with an earth reference point, most if not all medical devices require multiple earth bond tests to validate the connections of additional metal accessible parts on the enclosure.

The test current is applied between the earth pin of the mains supply plug and any accessible metal part (including earth reference point) via a dedicated earth bond test lead (clip/probe).

For fixed installations a Point-to-Point continuity measurement can be made by fitting a second lead into the Aux Earth socket (green socket). The resistance is then measured between the 2 leads.

A.2. Equipment Leakage

The Equipment Leakage Test measures the total leakage deriving from the Applied Parts, Enclosure and Mains Parts combined to real earth.

The Equipment Leakage Test is applicable to both Class I and II, B, BF and CF equipment.

All Patient Connections and Applied Parts (B / BF & CF) are connected together.

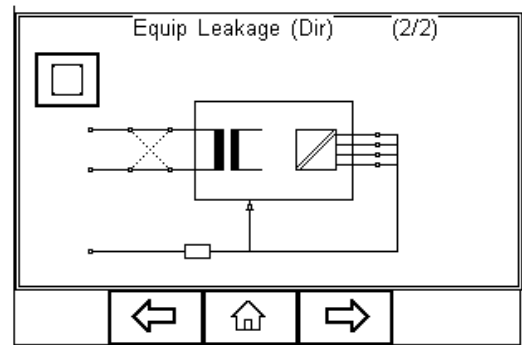
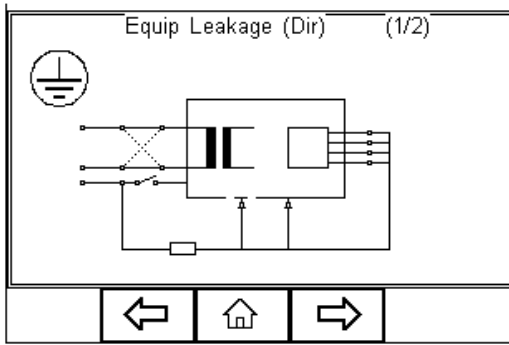
The test is conducted with the **protective earth connection interrupted** to ensure the measurements are done under worst conditions. As such, any earth leakage current will be measured as part of the enclosure (or touch) leakage.

Leakage measurements to IEC 62353 are done using the RMS value instead of the separate AC and DC values used in the IEC 60601-1 standard.

The IEC 62353 standard specifies three different methods of measuring the Equipment Leakage Current;

- Direct Method
- Differential Method
- Alternative Method

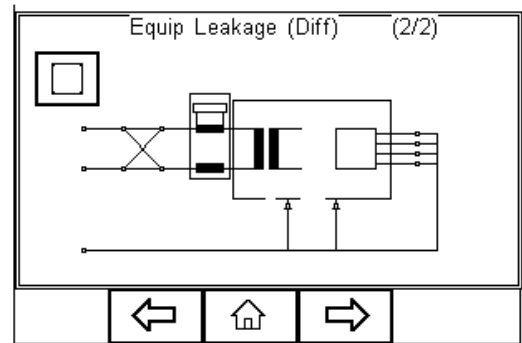
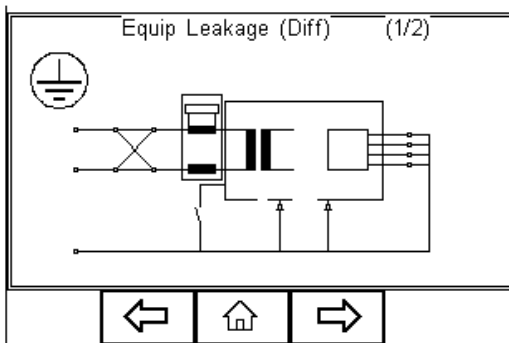
Direct method: The 1k Ω measuring device (equivalent to that used in the IEC 60601 standard – see Appendix E) is positioned in the leakage return path to earth. Measurements are done in both polarities of the incoming mains with the protective earth to the EUT interrupted.



All Applied Parts and earthed (e.g., enclosure Class I) and non-earthed accessible conductive parts or non-conductive accessible parts (enclosure Class II) are grouped together and connected to earth via the 1kΩ Measuring Device (Body Model).

The EUT must be positioned floating to avoid secondary earth connections influencing the measuring process.

Differential method: The 1kΩ measuring device (equivalent to that used in the IEC 60601 standard – see Appendix E) is positioned as part of a differential current measurement between the Live and neutral conductor.



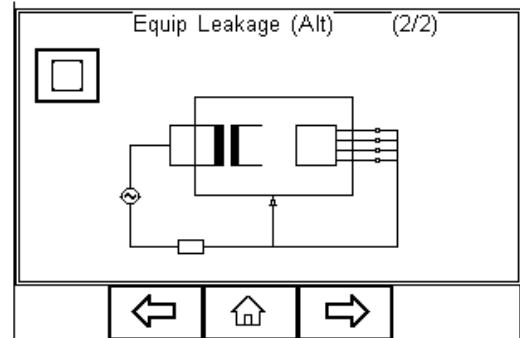
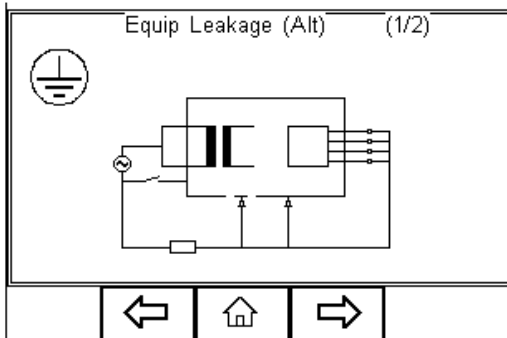
Measurements are done in both polarities of the incoming mains with the protective earth to the EUT interrupted.

All Applied Parts and earthed (e.g., enclosure Class I) and non-earthed accessible conductive parts or non-conductive accessible parts (enclosure Class II) are grouped together and connected to earth to allow the Differential circuit to measure the total leakage current.

Due to the Differential measuring method, potential secondary earth connections are included in the total measurement and as such, the EUT doesn't require to be positioned isolated from earth.

Low leakage currents of less than 75µA are difficult to measure using the Differential Leakage method. As such the Differential Leakage method is unsuitable for measuring conductive un-earthed parts and in those instances where leakages are expected to be below 75µA.

Alternative method; This method is in fact similar to a dielectric test between the mains parts and all accessible parts (conductive and non-conductive) including the Applied Parts connected together.



The test is performed using current limited (3.5mA) mains potential sinusoidal 50Hz signal. (60Hz where this is the mains frequency)

The 1kΩ measuring device (equivalent to that used in the IEC 60601 standard – see Appendix E) is positioned directly after the voltage source.

Measurements are with the protective earth to the EUT interrupted.

As Live and neutral are shortened, the Device will not be powered, and mains reversal is not applicable.

Due to the Alternative measuring method, the EUT doesn't require to be positioned isolated from earth.

The Alternative Method is not suitable for equipment having active circuitry and relies on incoming mains to be fully exposed to the potential leakage.

The Alternative method is highly repeatable and as such is ideal for trend analysis on Medical Equipment not including active circuitry.

A.3. Applied Part Leakage

The Applied Part Leakage Test measures the total leakage deriving from the combined Patient Connections within an Applied Part to earth and any conductive or non-conductive parts on the enclosure (either connected or isolated from earth) under the fault condition Mains on Applied Parts.

The Applied Part Leakage Test is applicable to Floating type (BF & CF) Applied Parts only either Class I or II.

All Patient Connections of a single function within an Applied Part shall be connected together (BF & CF) and measured one at the time.

Applied Parts (& Patient Connections) not part of the measurement shall be left floating. (i.e., not connected to real earth).

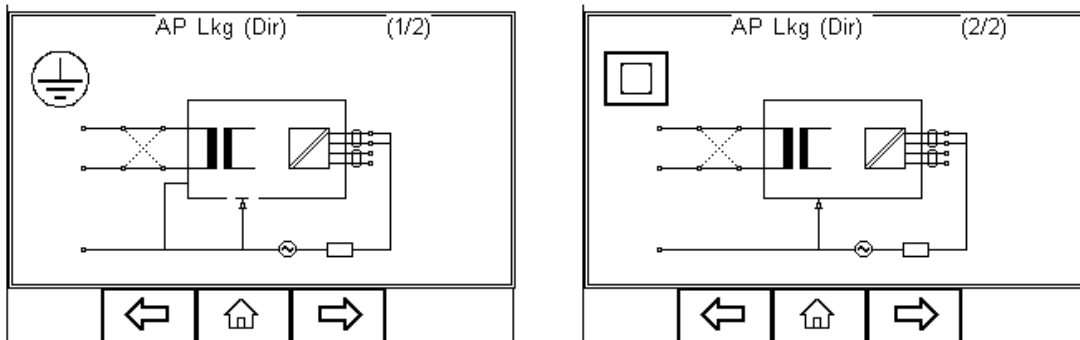
The test is conducted by applying a current limited (3.5mA) mains potential sinusoidal 50Hz signal (60Hz where this is the mains frequency) between the Applied Part and the Enclosure and Earth connection of the EUT connected to real Earth.

Leakage measurements to IEC 62353 are done using the RMS value instead of the separate AC and DC values used in the IEC 60601-1 standard.

The IEC 62353 / Applied Part Leakage can be performed in two different methods;

- Direct Method
- Alternative Method

Direct method: The 1k Ω measuring device (equivalent to that used in the IEC 60601 standard – see Appendix E) is positioned in the leakage return path to earth between the Applied Part and the real earth grouped with EUT earth and conductive parts not connected to earth (Class I) or the real earth connected to the Class II enclosure.



Measurements are done in both polarities of the incoming mains.

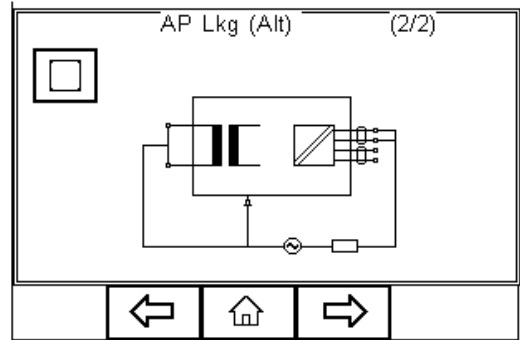
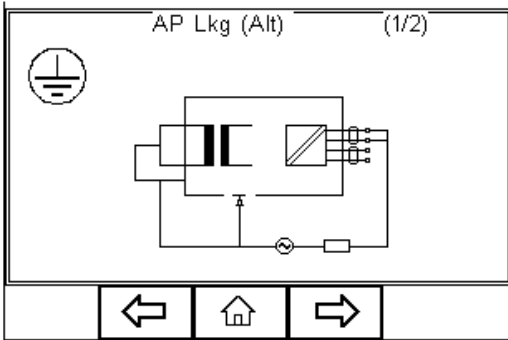
The EUT must be positioned floating to avoid secondary earth connections influencing the measuring process.



This Applied Part Direct Leakage test is similar to that of the F-Type leakage test according to IEC 60601 using an equivalent current limited voltage source to produce the mains potential. Both sources depend on a current limiting resistor which could cause a significant voltage drop.

Unlike the IEC 60601-1 requirements, the voltage drop caused by the current limiting resistor is **compensated for** in the IEC 62353 thus potentially resulting in a higher reading than the typical IEC 60601-1 F-type test. Please refer to the **manufacturer's** recommendations.

Alternative method: This method is in fact similar to a dielectric test between the Applied Part and all mains parts, EUT earth and Enclosure connected together.



The test is performed using a current limited (3.5mA) mains potential sinusoidal 50Hz signal. (60Hz where this is the mains frequency)

The 1kΩ measuring device (equivalent to that used in the IEC 60601 standard – see Appendix E) is positioned between the Applied Part and voltage source.

As Live and neutral are shorted, the Device will not be powered, and mains reversal is not applicable.

Due to the Alternative measuring method, the EUT doesn't require to be positioned isolated from earth.

The Alternative Method is not suitable for equipment having active circuitry and relies on incoming mains to fully expose the potential leakage.

The Alternative method is highly repeatable and as such is ideal for trend analysis on Medical Equipment not including active circuitry.

Appendix B Pass / Fail limits of IEC 62353

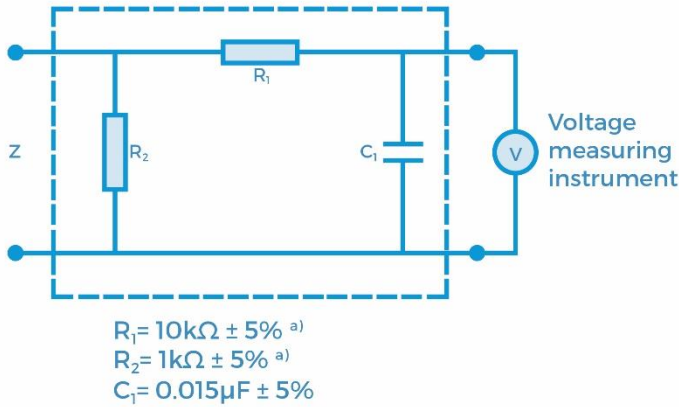
Earth bond test limit at 200mA AC or DC	
Excluding Power Cord	< 0.2 Ω
Including Power Cord	< 0.3 Ω

Current in μ A (RMS)	Applied Part		
	Type B	Type BF	Type CF
Equipment Leakage – Alternative Method			
Class I Equipment	1000 μ A	1000 μ A	1000 μ A
Class II Equipment	500 μ A	500 μ A	500 μ A
Equipment Leakage – Direct or Differential Method			
Class I Equipment	500 μ A	500 μ A	500 μ A
Class II Equipment (touch current)	100 μ A	100 μ A	100 μ A
Patient Leakage Current – Alternative Method (a.c.)			
Class I & II		5000 μ A	50 μ A
Patient Leakage Current – Direct Method (a.c.)			
Class I & II		5000 μ A	50 μ A

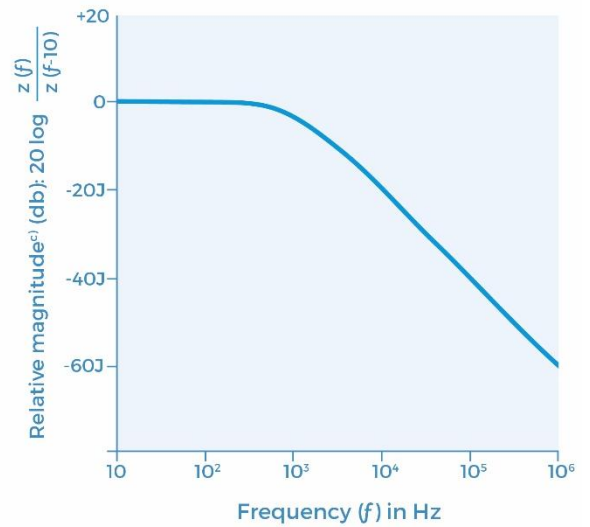
Note 1: This IEC 62353 standard does not provide measuring methods and allowable values for equipment producing d.c. leakage currents. In such a case the manufacturer should give information in accompanying documents.

Note 2: Particular standards may allow different values of leakage current


Appendix C IEC 60601-1 Measuring Device



a) Measuring device



b) Frequency characteristics

Note: The network and voltage measuring instrument above are replaced by the symbol  in the following figures:

- a) Non-inductive components
- b) Impedance \gg measuring impedance Z
- c) $Z(f)$ is the transfer impedance of the network, i.e. $V_{out/In}$, for a current frequency f

Example of a measuring device MD according to IEC 60601-1 and its frequency characteristics.

Appendix D Firmware Route Map

Auto Mode			
Manual Mode	<i>Earth Bond</i>		
	<i>Insulation ></i>	Insulation EUT	
		Insulation AP	
		Insulation AP to mains	
	<i>IEC 62353 ></i>	Equipment Leakage Test >	Direct
			Alternative
			Differential
		AP Leakage Test >	Direct
			Alternative
		<i>Load test</i>	
	<i>IEC lead test</i>		
Data	<i>View Data</i>		
	<i>Data Transfer</i>	Download to PC	
		Upload from PC	
		Configuration Data	
		Clone Data	
	<i>Memory Options</i>		
Setup	<i>Test Sequences</i>		
	<i>Asset Trace Variables</i>		
	<i>System Config</i>		
	<i>User Admin ></i>		
	<i>Restore Factory Settings</i>		
	<i>About</i>		



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